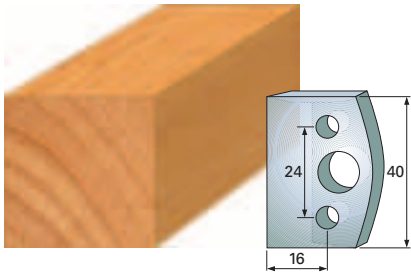


Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

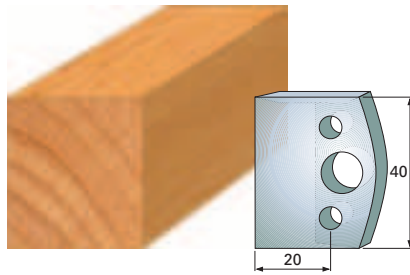


F 190 SP
F 4190 HS
A 190

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

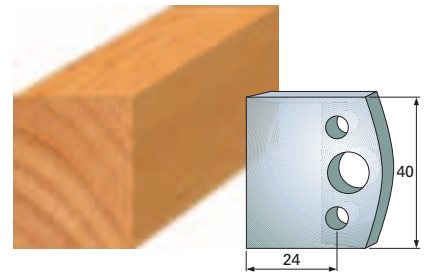


F 191 SP
F 4191 HS
A 191

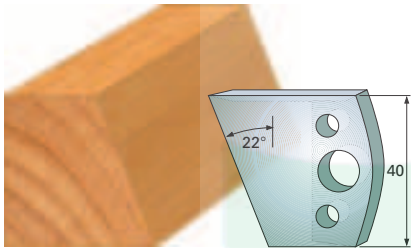
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

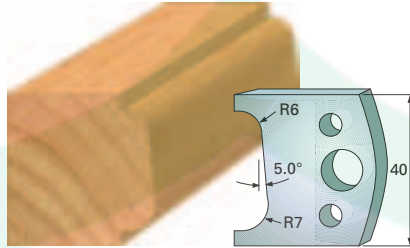
Contre-fer A 38 x 4 mm



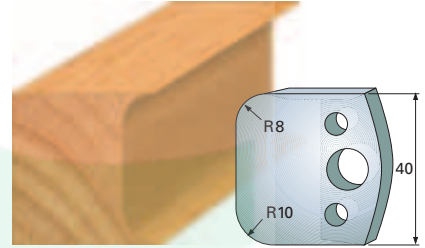
F 192 SP
F 4192 HS
A 192



F 01 SP
F 4001 HS
A 01



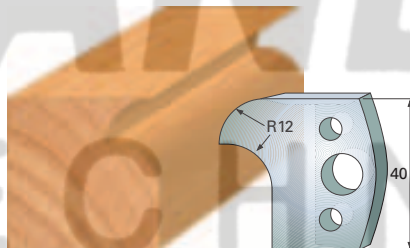
F 02 SP
F 4002 HS
A 02



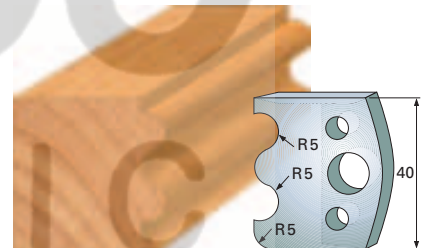
F 03 SP
F 4003 HS
A 03



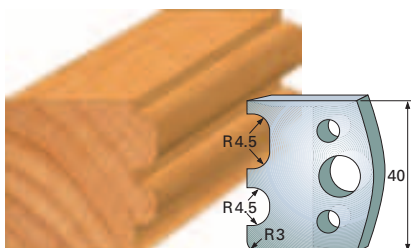
F 04 SP
F 4004 HS
A 04



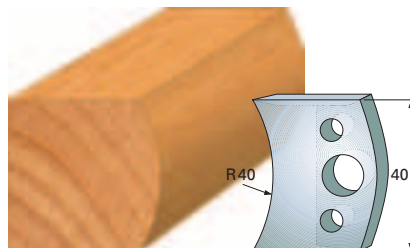
F 05 SP
F 4005 HS
A 05



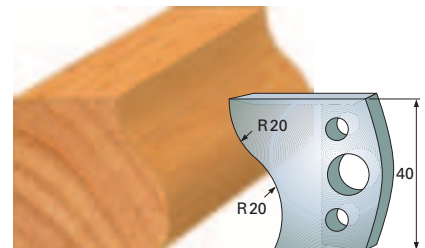
F 06 SP
F 4006 HS
A 06



F 07 SP
F 4007 HS
A 07



F 08 SP
F 4008 HS
A 08



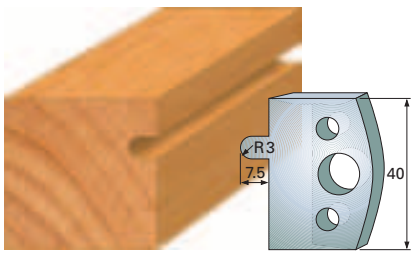
F 09 SP
F 4009 HS
A 09

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4

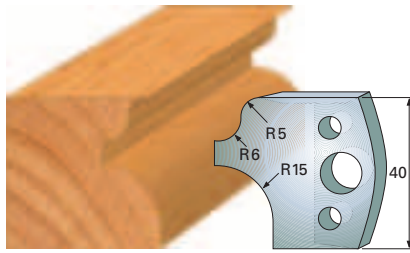


F 10 SP
F 4010 HS
A 10

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4

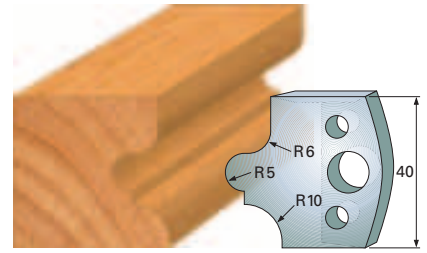


F 11 SP
F 4011 HS
A 11

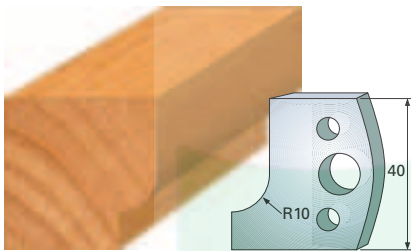
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

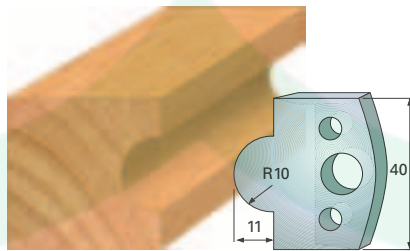
Contre-fer A 38 x 4



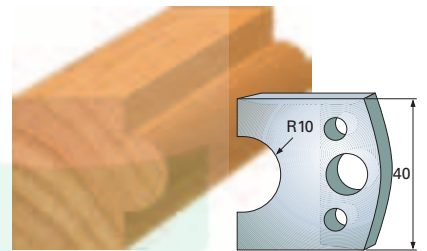
F 12 SP
F 4012 HS
A 12



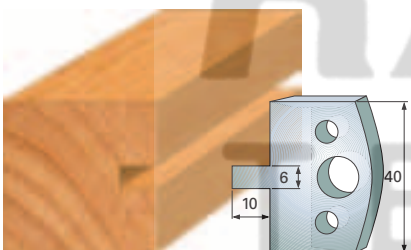
F 13 SP
F 4013 HS
A 13



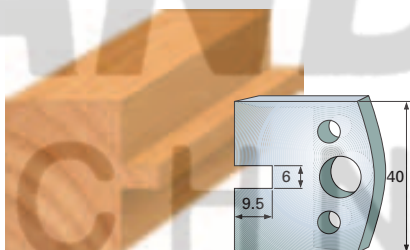
F 14 SP
F 4014 HS
A 14



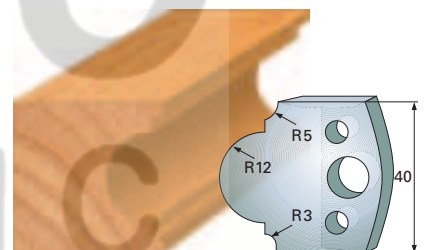
F 15 SP
F 4015 HS
A 15



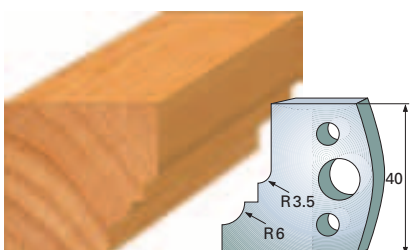
F 16 SP
F 4016 HS
A 16



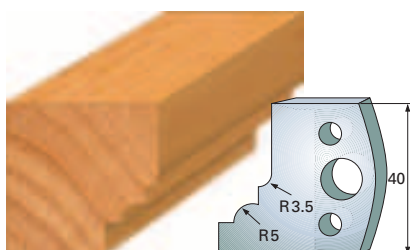
F 17 SP
F 4017 HS
A 17



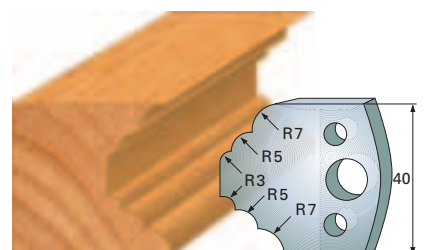
F 18 SP
F 4018 HS
A 18



F 19 SP
F 4019 HS
A 19



F 20 SP
F 4020 HS
A 20



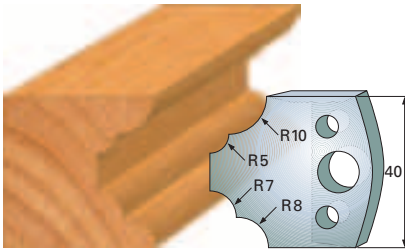
F 21 SP
F 4021 HS
A 21

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4

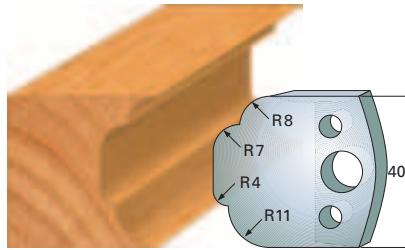


F 22 SP
F 4022 HS
A 22

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limitier A 38 x 4

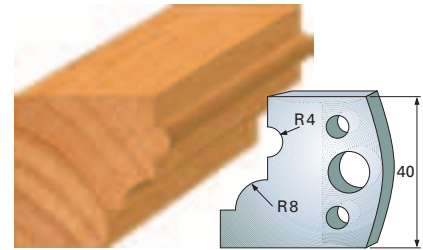


F 23 SP
F 4023 HS
A 23

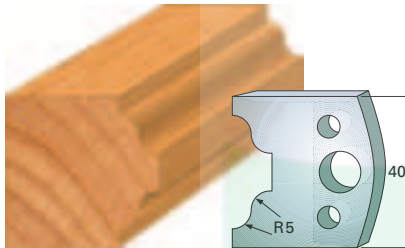
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

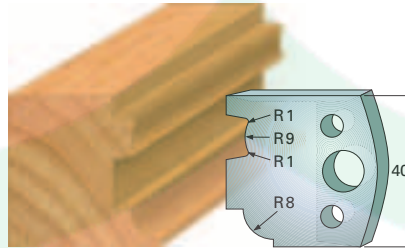
Contre-fer A 38 x 4



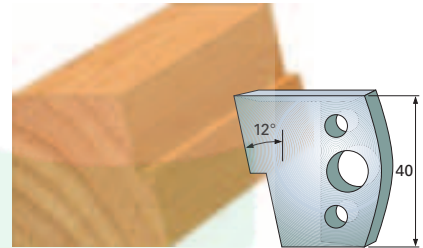
F 24 SP
F 4024 HS
A 24



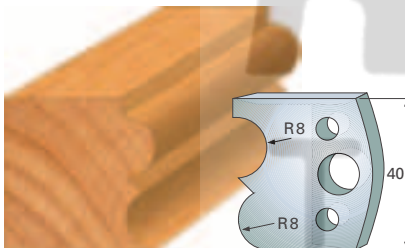
F 25 SP
F 4025 HS
A 25



F 26 SP
F 4026 HS
A 26



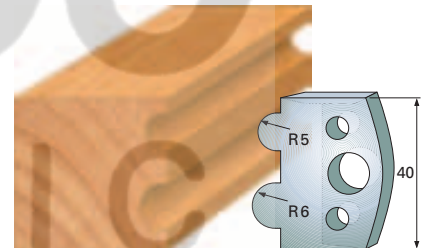
F 27 SP
F 4027 HS
A 27



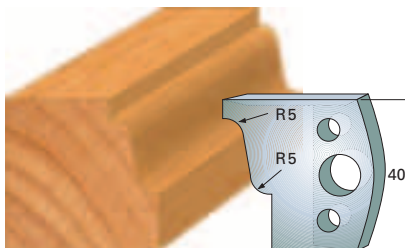
F 28 SP
F 4028 HS
A 28



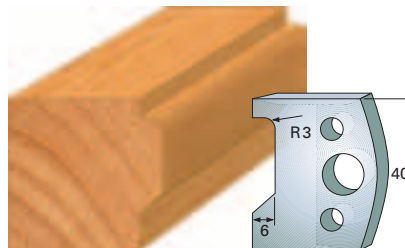
F 29 SP
F 4029 HS
A 29



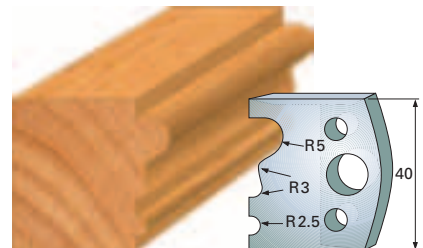
F 30 SP
F 4030 HS
A 30



F 31 SP
F 4031 HS
A 31



F 32 SP
F 4032 HS
A 32



F 33 SP
F 4033 HS
A 33

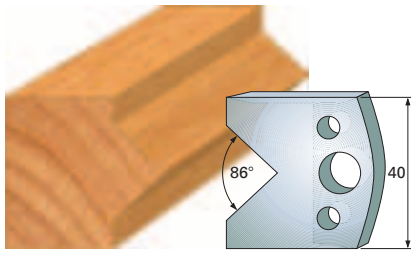
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4

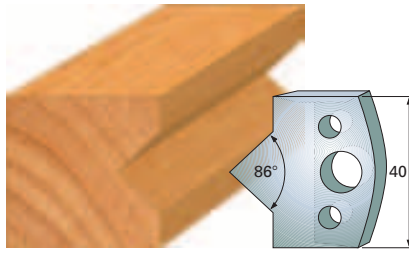


F 34 SP
F 4034 HS
A 34

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4

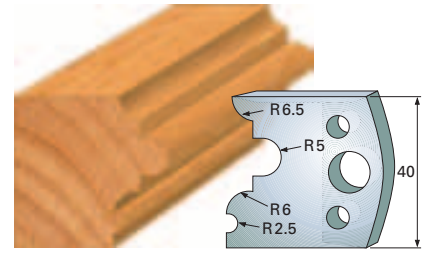


F 35 SP
F 4035 HS
A 35

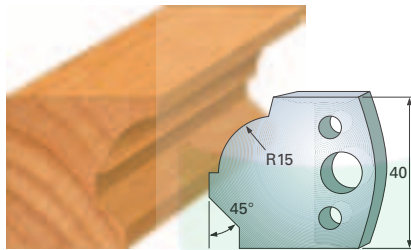
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

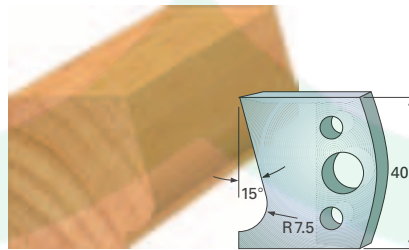
Contre-fer A 38 x 4



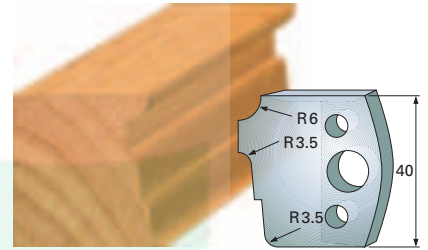
F 36 SP
F 4036 HS
A 36



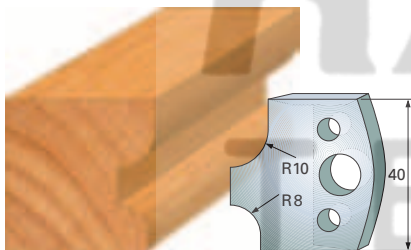
F 37 SP
F 4037 HS
A 37



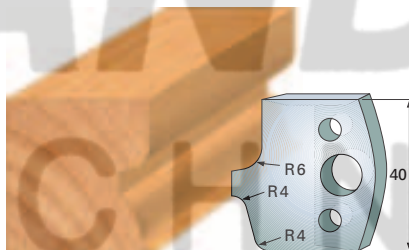
F 38 SP
F 4038 HS
A 38



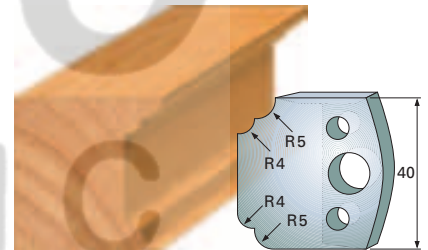
F 39 SP
F 4039 HS
A 39



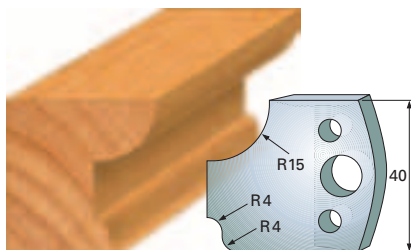
F 40 SP
F 4040 HS
A 40



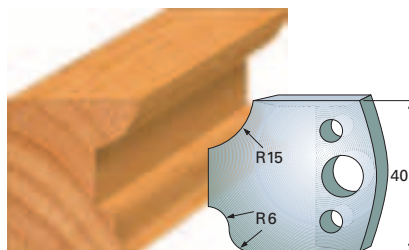
F 41 SP
F 4041 HS
A 41



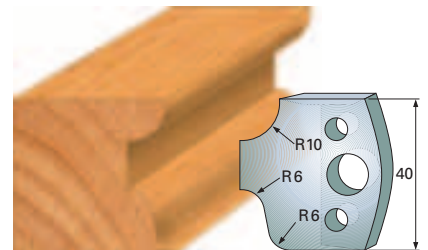
F 42 SP
F 4042 HS
A 42



F 43 SP
F 4043 HS
A 43



F 44 SP
F 4044 HS
A 44



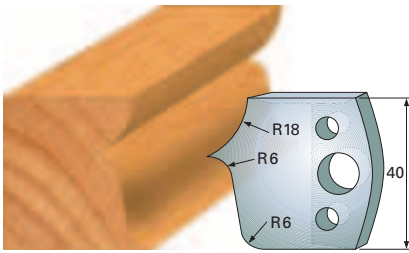
F 45 SP
F 4045 HS
A 45

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

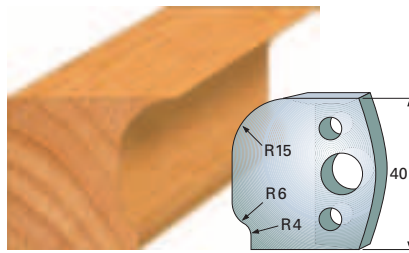


F 46 SP
F 4046 HS
A 46

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

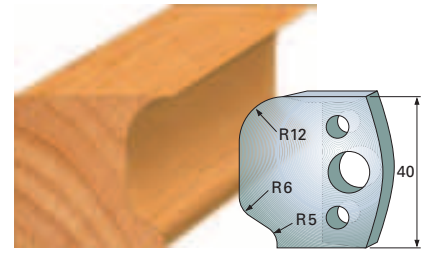


F 47 SP
F 4047 HS
A 47

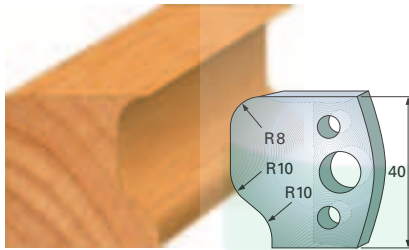
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

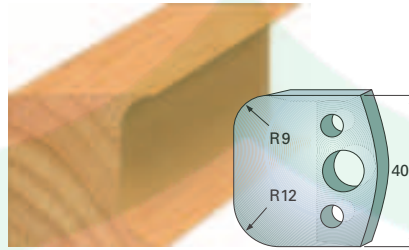
Contre-fer A 38 x 4 mm



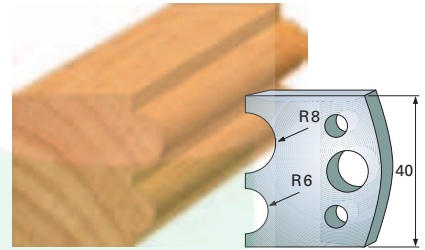
F 48 SP
F 4048 HS
A 48



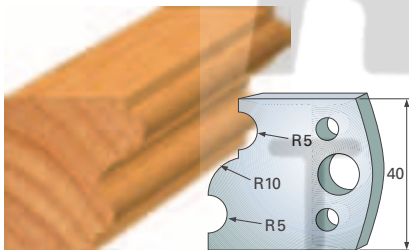
F 49 SP
F 4049 HS
A 49



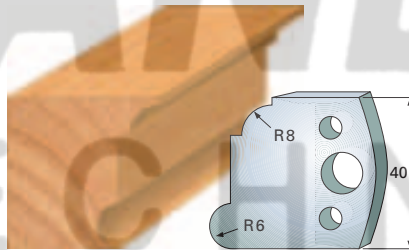
F 50 SP
F 4050 HS
A 50



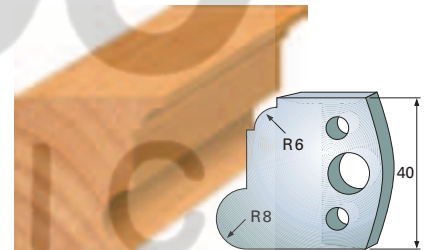
F 51 SP
F 4051 HS
A 51



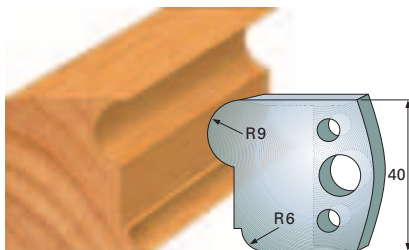
F 52 SP
F 4052 HS
A 52



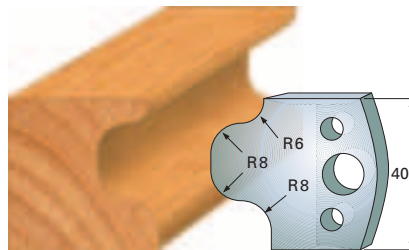
F 53 SP
F 4053 HS
A 53



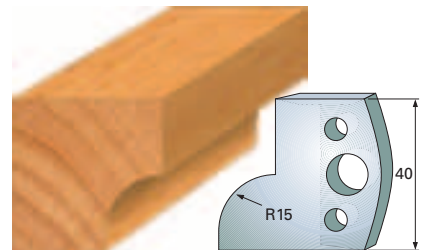
F 54 SP
F 4054 HS
A 54



F 55 SP
F 4055 HS
A 55



F 56 SP
F 4056 HS
A 56



F 57 SP
F 4057 HS
A 57

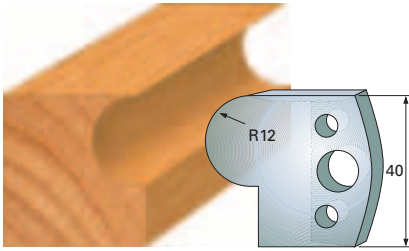
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

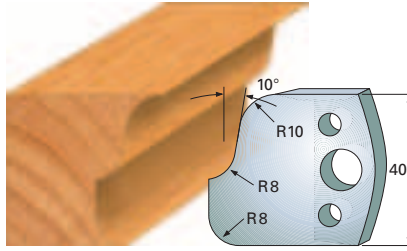


F 58 SP
F 4058 HS
A 58

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

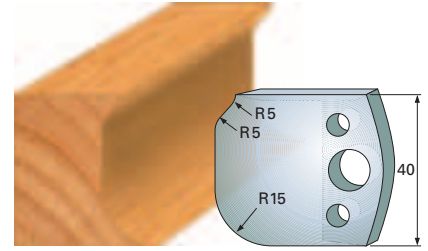


F 59 SP
F 4059 HS
A 59

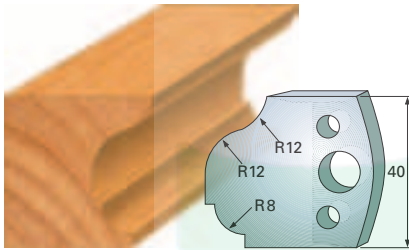
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

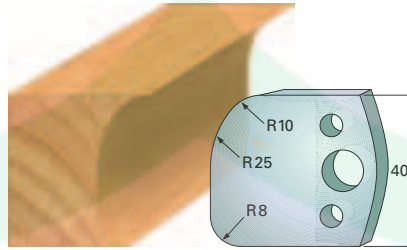
Contre-fer A 38 x 4 mm



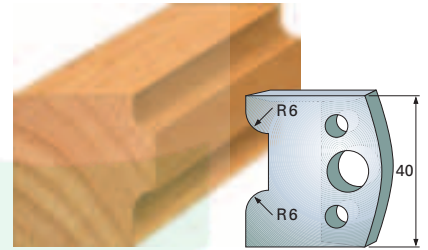
F 60 SP
F 4060 HS
A 60



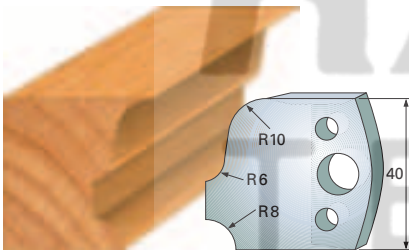
F 61 SP
F 4061 HS
A 61



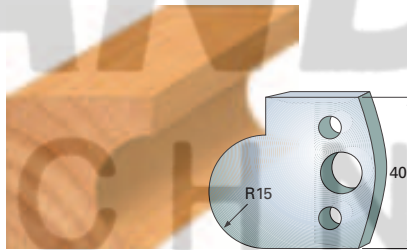
F 62 SP
F 4062 HS
A 62



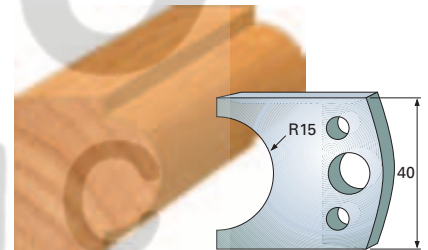
F 63 SP
F 4063 HS
A 63



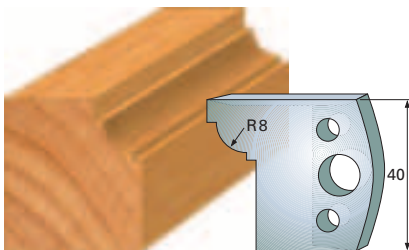
F 64 SP
F 4064 HS
A 64



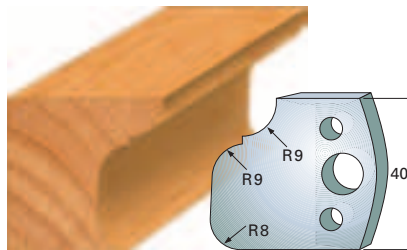
F 65 SP
F 4065 HS
A 65



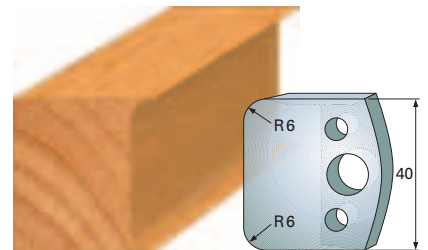
F 66 SP
F 4066 HS
A 66



F 67 SP
F 4067 HS
A 67



F 68 SP
F 4068 HS
A 68



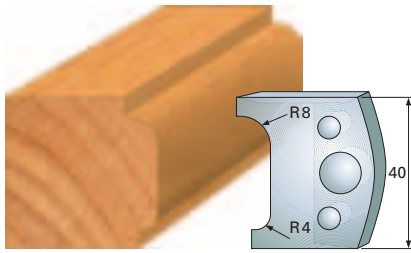
F 69 SP
F 4069 HS
A 69

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

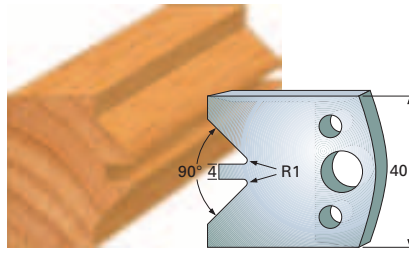


F 70 SP
F 4070 HS
A 70

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

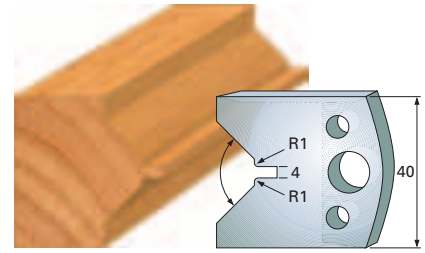


F 71 SP
F 4071 HS
A 71

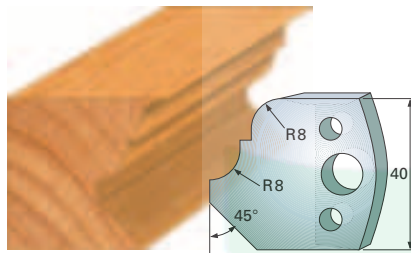
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

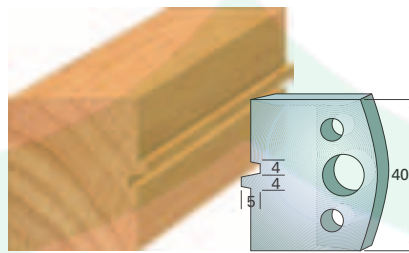
Contre-fer A 38 x 4 mm



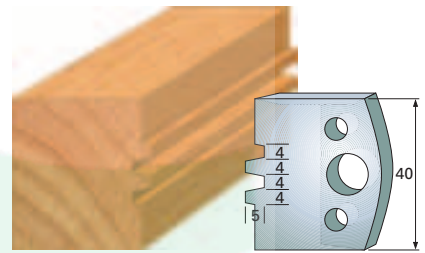
F 72 SP
F 4072 HS
A 72



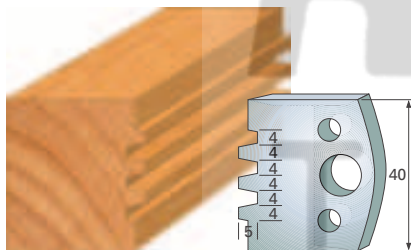
F 73 SP
F 4073 HS
A 73



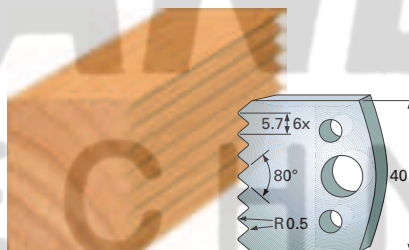
F 74 SP
F 4074 HS
A 74



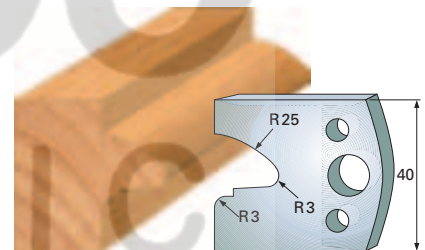
F 75 SP
F 4075 HS
A 75



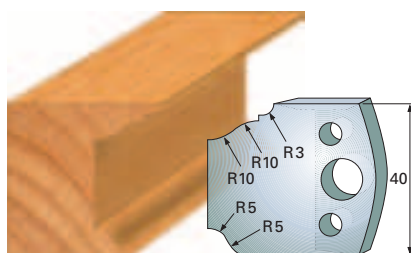
F 76 SP
F 4076 HS
A 76



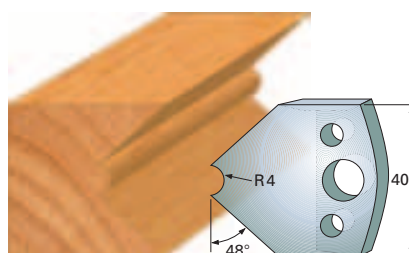
F 77 SP
F 4077 HS
A 77



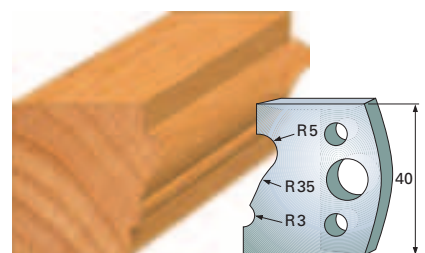
F 78 SP
F 4078 HS
A 78



F 79 SP
F 4079 HS
A 79



F 80 SP
F 4080 HS
A 80



F 81 SP
F 4081 HS
A 81

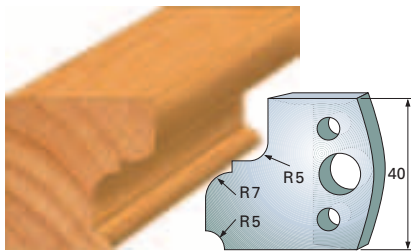
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

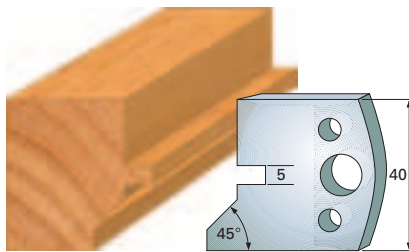


F 82 SP
F 4082 HS
A 82

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

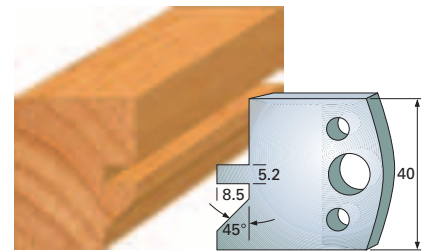


F 83 SP
F 4083 HS
A 83

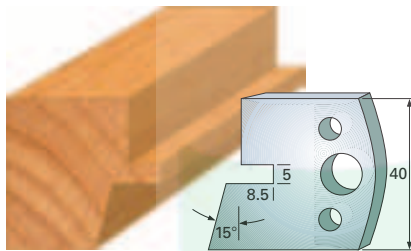
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

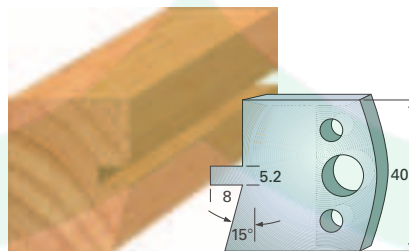
Contre-fer A 38 x 4 mm



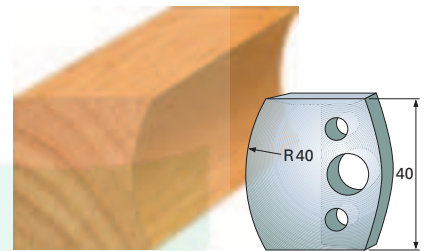
F 84 SP
F 4084 HS
A 84



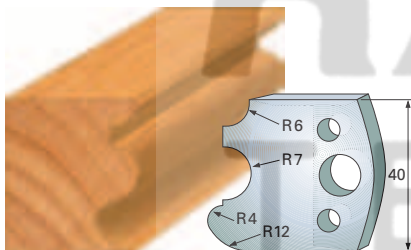
F 85 SP
F 4085 HS
A 85



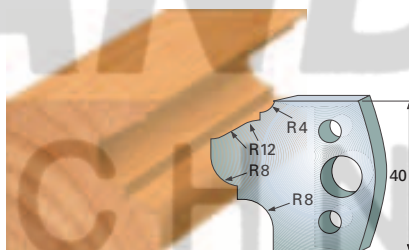
F 86 SP
F 4086 HS
A 86



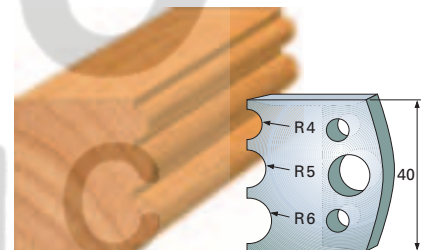
F 87 SP
F 4087 HS
A 87



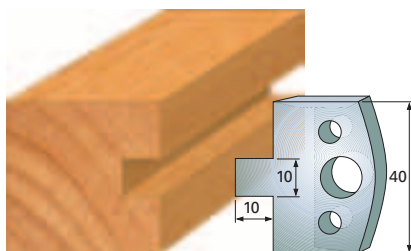
F 88 SP
F 4088 HS
A 88



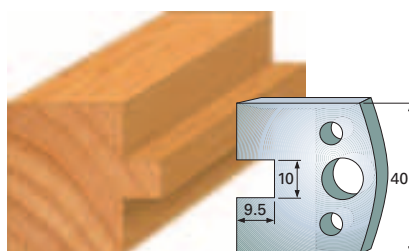
F 89 SP
F 4089 HS
A 89



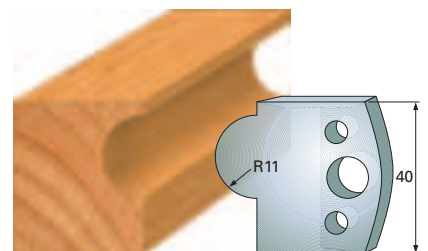
F 90 SP
F 4090 HS
A 90



F 91 SP
F 4091 HS
A 91



F 92 SP
F 4092 HS
A 92



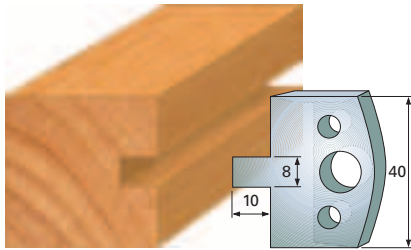
F 93 SP
F 4093 HS
A 93

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

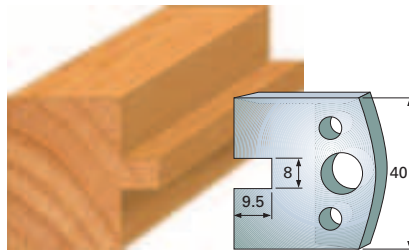


F 94 SP
F 4094 HS
A 94

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

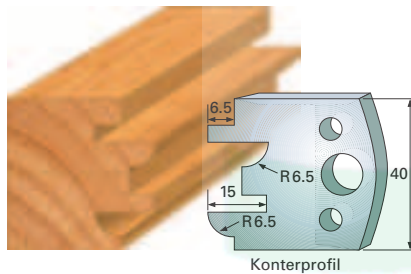


F 95 SP
F 4095 HS
A 95

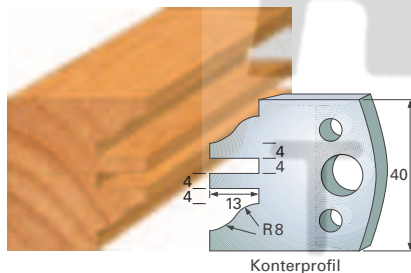
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

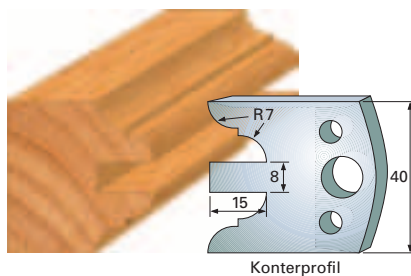
Contre-fer A 38 x 4 mm



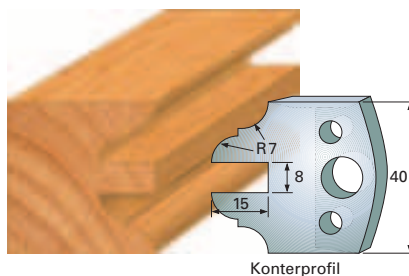
F 96 SP
F 4096 HS
A 96



F 97 SP
F 4097 HS
A 97



F 98 SP
F 4098 HS
A 98



F 99 SP
F 4099 HS
A 99



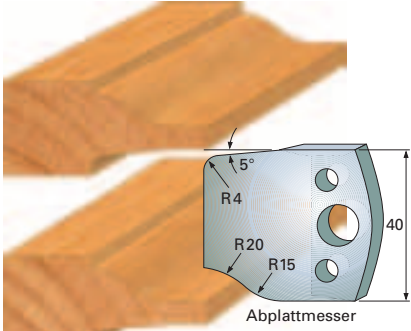
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

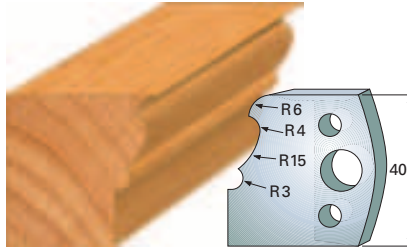


F 100 SP
F 4100 HS
A 100

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

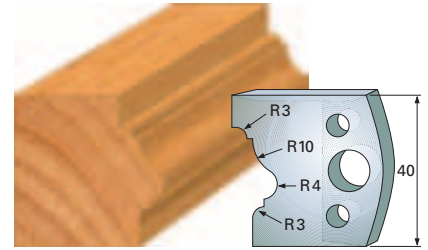


F 101 SP
F 4101 HS
A 101

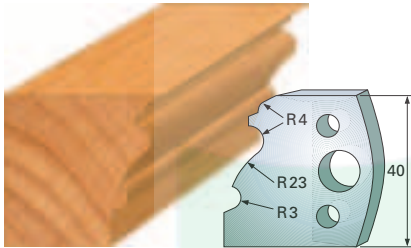
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

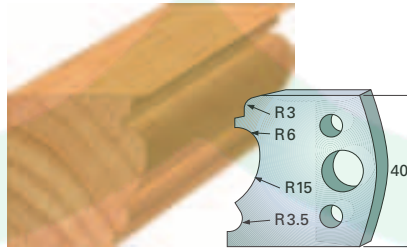
Contre-fer A 38 x 4 mm



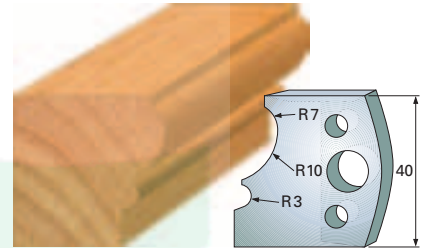
F 102 SP
F 4102 HS
A 102



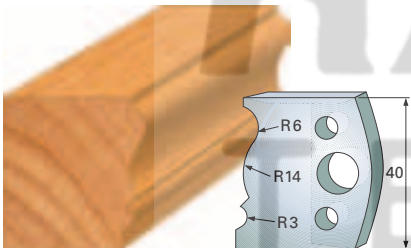
F 103 SP
F 4103 HS
A 103



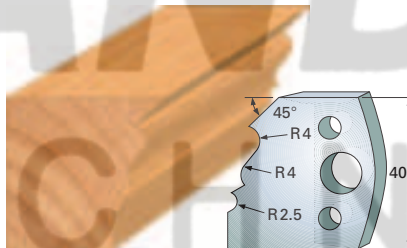
F 104 SP
F 4104 HS
A 104



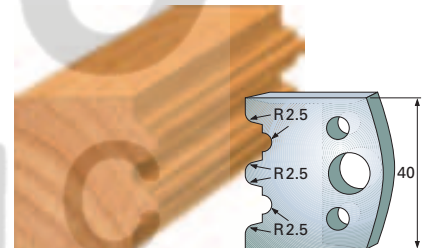
F 105 SP
F 4105 HS
A 105



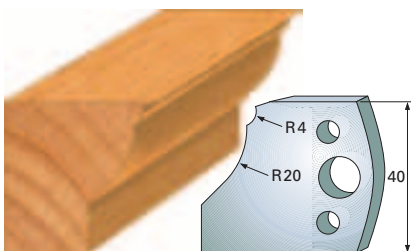
F 106 SP
F 4106 HS
A 106



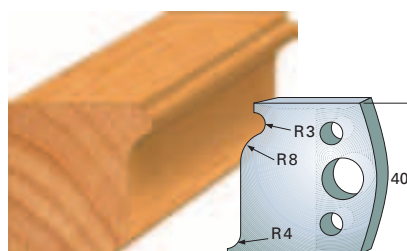
F 107 SP
F 4107 HS
A 107



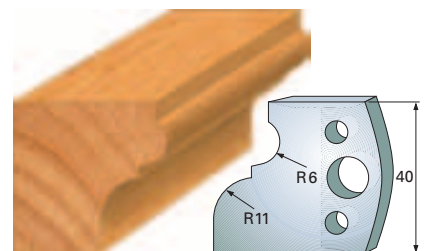
F 108 SP
F 4108 HS
A 108



F 109 SP
F 4109 HS
A 109



F 110 SP
F 4110 HS
A 110



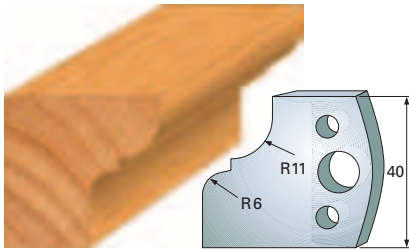
F 111 SP
F 4111 HS
A 111

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

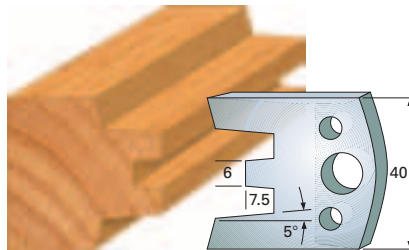


F 112 SP
F 4112 HS
A 112

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

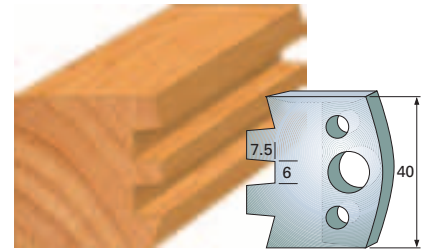


F 113 SP
F 4113 HS
A 113

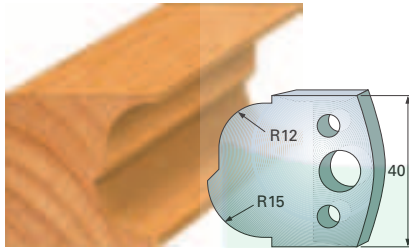
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

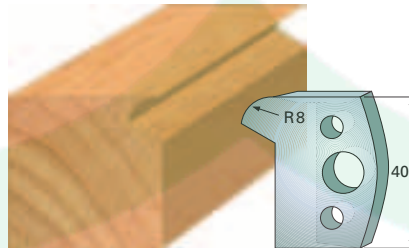
Contre-fer A 38 x 4 mm



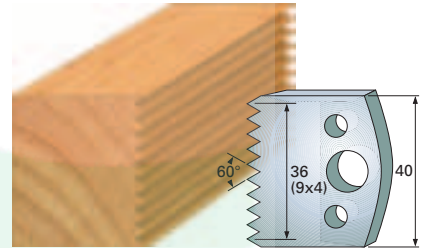
F 114 SP
F 4114 HS
A 114



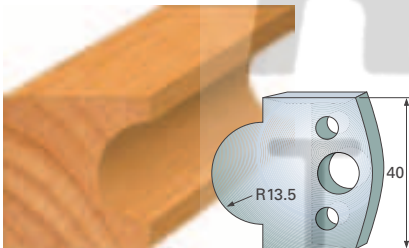
F 115 SP
F 4115 HS
A 115



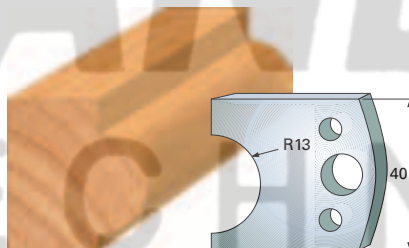
F 116 SP
F 4116 HS
A 116



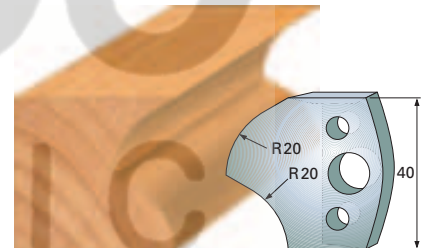
F 117 SP
F 4117 HS
A 117



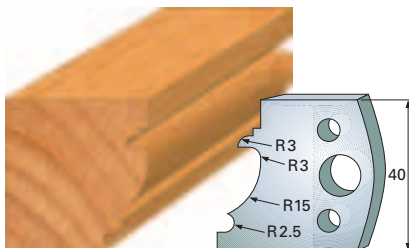
F 118 SP
F 4118 HS
A 118



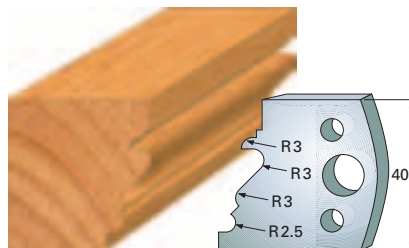
F 119 SP
F 4119 HS
A 119



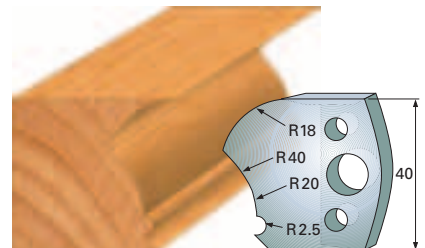
F 120 SP
F 4120 HS
A 120



F 121 SP
F 4121 HS
A 121



F 122 SP
F 4122 HS
A 122



F 123 SP
F 4123 HS
A 123

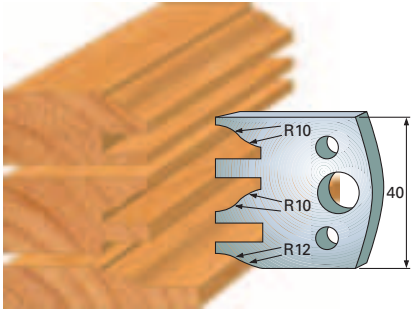
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

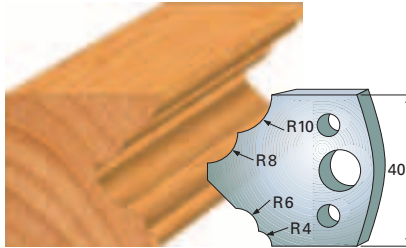


F 124 SP
F 4124 HS
A 124

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

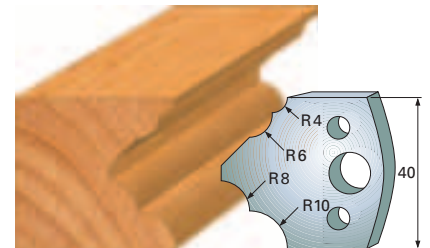


F 125 SP
F 4125 HS
A 125

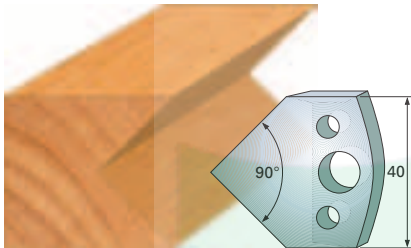
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

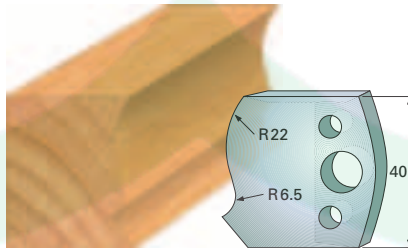
Contre-fer A 38 x 4 mm



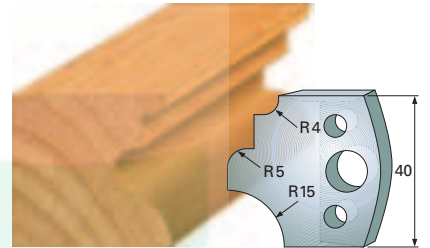
F 126 SP
F 4126 HS
A 126



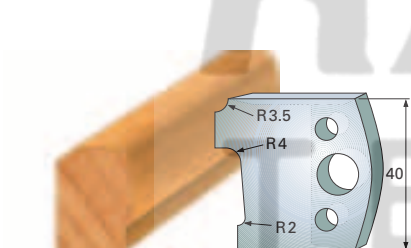
F 127 SP
F 4127 HS
A 127



F 128 SP
F 4128 HS
A 128



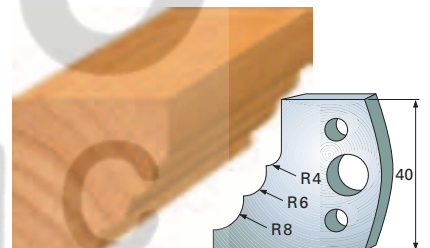
F 129 SP
F 4129 HS
A 129



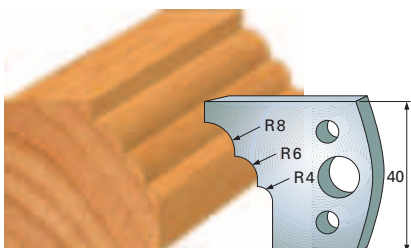
F 130 SP
F 4130 HS
A 130



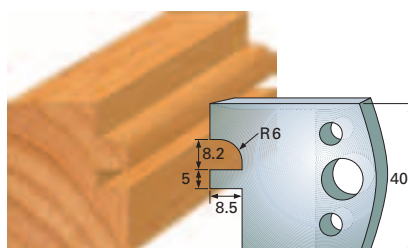
F 131 SP
F 4131 HS
A 131



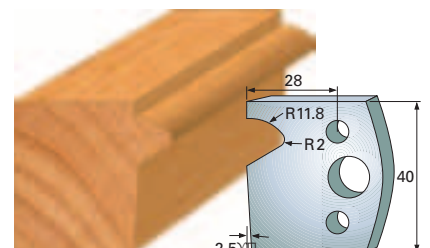
F 132 SP
F 4132 HS
A 132



F 133 SP
F 4133 HS
A 133



F 134 SP
F 4134 HS
A 134



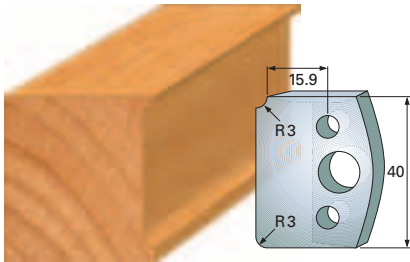
F 135 SP
F 4135 HS
A 135

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm

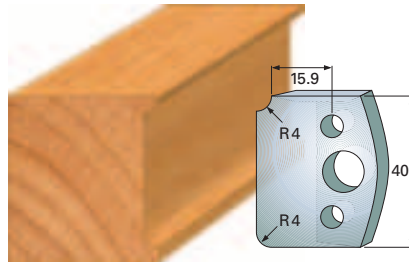


F 170 SP
F 4170 HS
A 170

Profile knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm

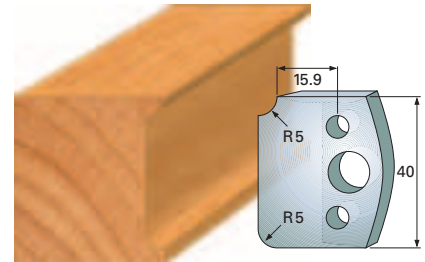


F 171 SP
F 4171 HS
A 171

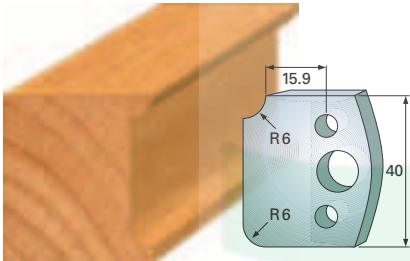
Couteaux profilés 40 x 4 mm

Qualité: Acier SP et HS

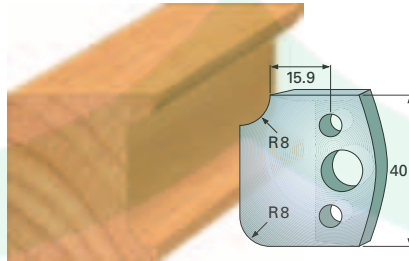
Contre-fer A 38 x 4 mm



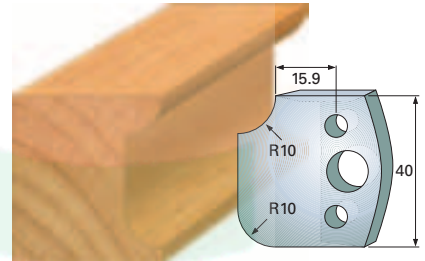
F 172 SP
F 4172 HS
A 172



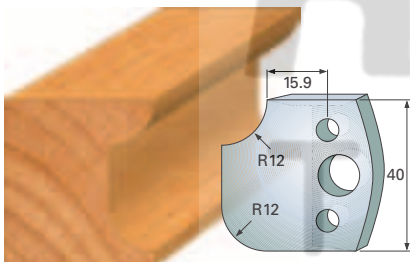
F 173 SP
F 4173 HS
A 173



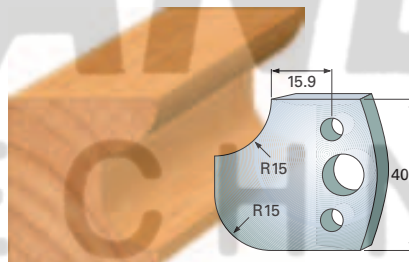
F 174 SP
F 4174 HS
A 174



F 175 SP
F 4175 HS
A 175



F 176 SP
F 4176 HS
A 176



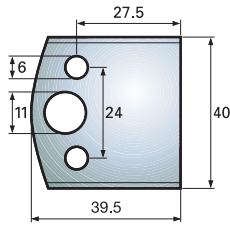
F 177 SP
F 4177 HS
A 177

FLURY SYSTEMS

Messerblanketten 40 x 4 mm

Qualität: SP-Stahl und HS

Abweiser A 38 x 4 mm



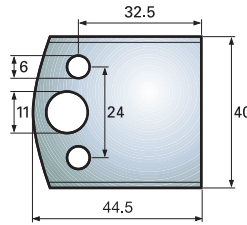
F 194 SP
F 4193 HS
A 194

Max. Profilierungstiefe 13 mm
Profiling depth max. 13 mm
Zone de profilage max. 13 mm

Blank knives 40 x 4 mm

Quality: SP steel and HS

Limiter A 38 x 4 mm



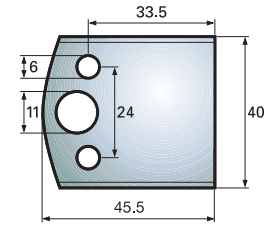
F 193 SP
F 4195 HS
A 193

Max. Profilierungstiefe 18 mm
Profiling depth max. 18 mm
Zone de profilage max. 18 mm

Couteaux bruts 40 x 4 mm

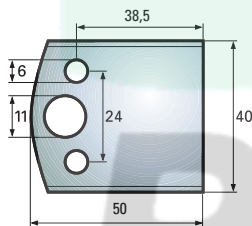
Qualité: Acier SP et HS

Contre-fer A 38 x 4 mm



F 195 SP
F 4194 HS
A 195

Max. Profilierungstiefe 19 mm
Profiling depth max. 19 mm
Zone de profilage max. 19 mm



F 4199 HS
A 4199

Max. Profilierungstiefe 24 mm
Profiling depth max. 24 mm
Zone de profilage max. 24 mm



FLURY SYSTEMS

**Sicherheits-Profilmesserkopf
Safety-profile cutterhead
Porte-outil à profiler anti-rejet**

Anwendung: Zum universellen Profilieren von Massivholz. Profilmesser mit den jeweils zugeordneten Abweissplatten sind stets paarweise einzusetzen. Geeignet für Tischfräsen mit Handvorschub.

Ausführung: Grundkörper aus Stahl oder hochwertiger Aluminium-Legierung, spandickenbegrenzt, ausgerüstet mit SP Falzmesser und Abweiser (Profil 191). Formschlüssige Profilmesser und Abweiser Befestigung auf konstantem Durchmesser.

Application: For universal mouldings of solid wood. Profiled knives and chip limiters must always be used in pairs. Suitable for spindle moulders with manual feed.

Design: Tool body in steel or light alloy with high tensile strength, chip-thickness limitation, reduced recoil, equipped with SP rebating knives and chip limiter 20 mm (profile no. 191), positive locked on constant cutting circle.

Emploi: Pour les travaux courants de calibrage et de moulage. Pour matières en bois massif. Utiliser toujours les couteaux et les contre-lames de la même référence. Adapté aux fraiseuses de table avec avance manuelle.

Construction: Corps de base en acier ou alliage léger, forme anti-rejet, équipé de couteaux et contre-lames à feuillurer 20 mm (profil N° 191). Serrage concluant de forme des couteaux et contre-lames sur une cercle de vol constant.

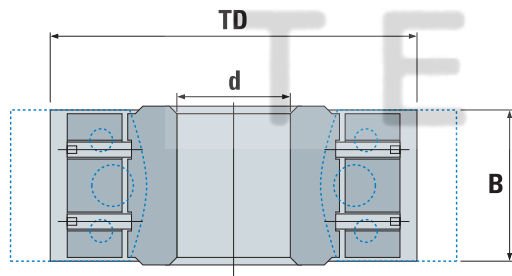
Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
03.100.040.030.A	100	40	30	2	5500 – 8400
03.120.040.030.A	120	40	30 – 50	2	4800 – 7400
03.130.040.030.A	128	40	30 – 50	2	4500 – 7000
03.150.040.030.A	148	40	30 – 50	2	4500 – 6000



Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
03.068.040.020.S	68	40	20	2	8000 – 9000
03.078.040.030.S	78	40	30	2	7000 – 9000
03.093.040.030.S	93	40	30	2	5800 – 8600
03.095.040.030.S	95	40	30	2	5800 – 8600
03.100.040.030.S	100	40	30	2	5500 – 8400
03.120.040.030.S	120	40	30 – 50	2	4800 – 7700
03.130.040.030.S	128	40	30 – 50	2	4500 – 7400
03.140.040.030.S	138	40	30 – 50	2	4300 – 7200



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

Ersatzteile / spare parts / pièces de rechange:



Spannkeil
wedge
coin de serrage



Gewindestift
threaded pin
goujon fileté



Sechskant-Stiftschlüssel
allen wrench
clé mâle normale

Art.-Nr./item no./num. art.	09.0032	DIN 915-45H-8X12	DIN 911-ST-4
Abmessung/dimensions/dimensions	38 x 26 x 13 mm	M 8 x 12	SW 4

Profilmesserkopf

Profile cutterhead

Porte-outil à profiler

Anwendung: Zum universellen Profilieren von Massivholz. Die Profilmesser sind stets paarweise einzusetzen. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub.

Ausführung: Tragkörper aus Stahl oder hochwertiger Aluminium-Legierung, ausgerüstet mit SP-Falzmesser 20 mm (Profil Nr. 191). Formschlüssige Profilmesser Befestigung auf konstantem Durchmesser.

Application: For universal mouldings of solid wood. Profiled knives must always be used in pairs. Suitable for spindle moulders with mechanical feed.

Design: Tool body in steel or light alloy with high tensile strength, equipped with SP rebating knives 20 mm (profile no. 191), positive locked on constant cutting circle.

Emploi: Pour les travaux courants de calibrage et de moulage. Pour matières en bois massif. Utiliser toujours les couteaux de la même référence. Adapté aux machines à régime de rotation normale et à avance automatique.

Construction: Corps de base en acier ou alliage léger, équipé de couteaux à feuillurer de 20 mm (profil N° 191).

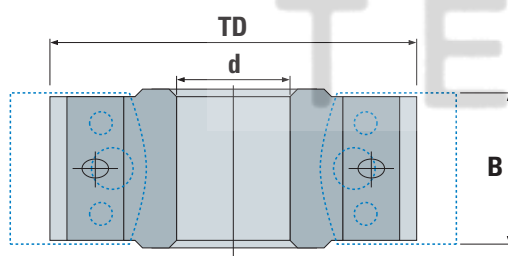
Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
04.068.040.020.A	68	40	20	2	8000 – 9000
04.078.040.030.A	78	40	30	2	7000 – 9000
04.095.040.030.A	95	40	30	2	6000 – 9000
04.100.040.030.A	100	40	30	2	5500 – 8400
04.120.040.030.A	120	40	30 – 50	2	4800 – 7400
04.130.040.030.A	128	40	30 – 50	2	4500 – 7000
04.140.040.030.A	138	40	30 – 50	2	4200 – 6600



Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
04.078.040.030.S	78	40	30	2	7000 – 9000
04.093.040.030.S	93	40	30	2	5800 – 8600
04.100.040.030.S	100	40	30	2	5500 – 8400
04.120.040.030.S	120	40	30 – 50	2	4800 – 7700
04.130.040.030.S	128	40	30 – 50	2	4500 – 7400
04.140.040.030.S	138	40	30 – 50	2	4300 – 7200
04.150.040.030.S	148	40	30 – 50	2	4000 – 7000



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

Ersatzteile / spare parts / pièces de rechange:



Spannkeil
wedge
coin de serrage



Gewindestift
threaded pin
goujon fileté



Sechskant-Stiftschlüssel
allen wrench
clé mâle normale

Art.-Nr./item no./art.num.	09.0053	DIN 915-45H-8X16	DIN 911-ST-4
Abmessung/dimensions/dimensions	38 x 15 x 16 mm	M 8 x 16	SW 4

Sicherheits-Profilmesserkopf mit Vorschneider
Safety-profile cutterhead with spurs
Porte-outil à profiler anti-rejet avec araseurs

Anwendung: Zum Fälen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser und Abweiser sind stets paarweise einzusetzen. Geeignet für Tischfräsen mit Handvorschub.

Ausführung: Tragkörper aus hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW Wendepplatten-Messer, Abweiser und wechselseitigem Vorschneider mit vier Schneiden. Formschlüssige Messer und Abweiser Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern und Abweisern werden Messerhalter und HW Schneiden ausgebaut.

Application: For rebating core- and particle boards, ply- and hard-textured timber with or without plastic covering or veneer, glued timber and profiling solid timber. Profiled knives and chip limiters must always be used in pairs. Suitable for spindle moulders with manual feed.

Design: Tool body in light alloy with high tensile strength, equipped with TC reversible knives on support plates and chip limiters. Position of TC spurs with 4 cutting edges on top and bottom. Knives and limiters positive locked on constant cutting circle. When working with profiled knives and limiters dismantle support plates and spurs.

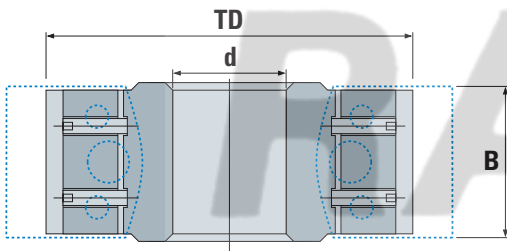
Emploi: Pour le feuillurage des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour moulurage dans le bois massif. Adapté aux fraiseuses de table avec avance manuelle.

Construction: Corps de base en alliage léger, forme anti-rejet, équipé de plaquettes réversibles HW. Les araseurs HW sont montés alternativement d'un côté à l'autre. Serrage concluant de forme des couteaux et contre-lames sur une cerce de vol constant. Pour le moulurage avec les couteaux et contre-lame profilés démonter les supports et les araseurs.

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. – max.
03.098.040.030A1	96	40	30	2	1 + 1	5800 – 9000

Mit Eindrehung / with recess / avec lamage

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. – max.
03.098.040.130A1	96	40	30	2	1 + 1	5800 – 9000



Grundkörper Aluminium
Tool body in light alloy
Corps de base en alliage léger



Profile 40 x 4 mm siehe Seite 141– 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

Ersatzteile / spare parts / pièces de rechange:

Art.-Nr./item no./num. art.	09.540	A190	4.09.0055.00.20	09.0032	DIN 915-45H-8X12	09.475	DIN 963-8.8-5X8	DIN 911-ST-4
Abmessung/dimensions/dimensions	40 x 12 x 1,5 mm	38 x 4 x 15 mm	38 x 4 x 15 mm	38 x 26 x 13 mm	M 8 x 12	14 x 14 x 2 mm	M 5 x 8	SW 4

Profilmesserkopf mit Vorschneider

Profile cutterhead with spurs

Porte-outil à profiler avec araseurs

Anwendung: Zum Fälzen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser sind stets paarweise einzusetzen. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub.

Ausführung: Tragkörper aus Stahl oder hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW Wendepalten-Messer und wechselseitigem Vorschneider mit zwei bzw. vier Schneiden. Formschlüssige Messer Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern werden Messerhalter und HW Schneiden ausgebaut.

Application: For rebating core- and particle boards, plywood and hard-textured timber with or without plastic covering or veneer, glued timber and profiling solid timber. Profiled knives must always be used in pairs. Suitable for spindle moulders with normal rotation speed and automatic feed.

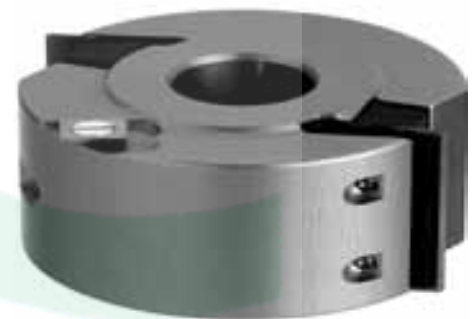
Design: Tool body in steel or light alloy with high tensile strength, equipped with TC reversible knives on support plates. Position of TC spurs with 4 cutting edges on top and bottom. Knives are positive locked on constant cutting circle. When working with profiled knives and limiters dismantle support plates and spurs.

Emploi: Pour le feuillurage des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour moulurage dans le bois massif. Adapté aux machines à régime de rotation normale et à avance automatique.

Construction: Corps de base en acier ou alliage léger, équipé de plaquettes réversibles HW. Les araseurs HW sont montés alternativement d'un côté à l'autre. Pour le moulurage avec les couteaux profilés, démonter les supports et les araseurs.

Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

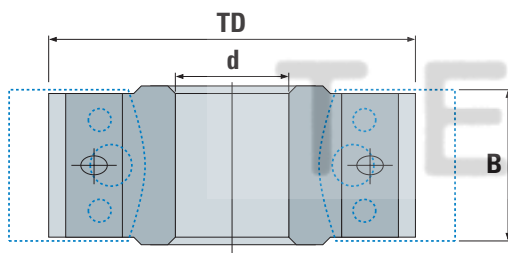
Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. - max.
04.090.040.030A1	88	40	30	2	1+1	6000 – 9000
04.100.040.030A1	98	40	30	2	1+1	5500 – 8400
04.120.040.030A1	118	40	30 – 50	2	1+1	5100 – 7900



Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. - max.
04.090.040.030S1	88	40	30	2	1+1	6000 – 9000
04.100.040.030S1	98	40	30	2	1+1	5500 – 8400
04.120.040.030S1	118	40	30 – 50	2	1+1	5100 – 7900

MEC



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

Ersatzteile / spare parts / pièces de rechange:

	HW-Falzmesser TC rebating knife dérayeur HW	Messerhalter blade holder porte-lames	Spannkeil wedge coin de serrage	Gewindestift threaded pin goujon fileté	HW-Vorschneider TC spurs araseur HW	Senkschraube allen screw vis à tête fraisée	Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.540	4.09.0055.00.00	09.0053	DIN 915-45H-8X16	09.475	DIN 963-8.8-5X8	DIN 911-ST-4
Abmessung/dimensions/dimensions	40 x 12 x 1,5 mm	38 x 4 x 15 mm	38 x 15 x 16 mm	M 8 x 16	14 x 14 x 2 mm	M 5 x 8	SW 4

FLURY SYSTEMS

Profilmesserkopf mit Vorschneider und Eindrehung
Profile cutterhead with spurs and recess
Porte-outil à profiler avec araseurs et lamage

Anwendung: Zum Fälen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser sind stets paarweise einzusetzen. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub. Wellenendmontage möglich.

Ausführung: Tragkörper mit Eindrehung aus Stahl oder hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW-Wendeplatten-Messer und wechselseitigem Vorschneider mit zwei bzw. vier Schneiden. Formschlüssige Messer Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern werden Messerhalter und HW Schneiden ausgebaut.

Application: For rebating core- and particle boards, ply- and hard-textured timber with or without plastic covering or veneer, glued timber and profiling solid timber. Profiled knives must always be used in pairs. Suitable for spindle moulders with normal rotation speed and automatic feed. Spindle end mounting possible.

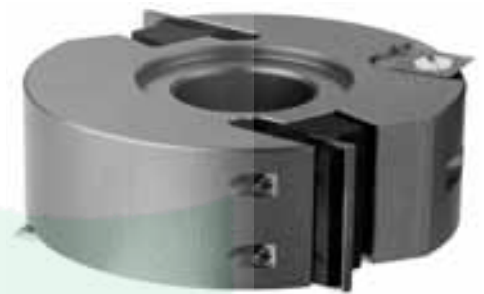
Design: Tool body with recess in steel or light alloy with high tensile strength, equipped with TC reversible knives on support plates. Position of TC scribing teeth with 4 cutting edges on top and bottom. Knives are positive locked on constant cutting circle. When working with profiled knives dismantle support plates and spurs.

Emploi: Pour le feuillurage des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour le moulurage dans le bois massif. Adapté aux machines à régime de rotation normale et à avance automatique. Montage en bout d'arbre possible.

Construction: Corps de base avec lamage en acier ou alliage léger, équipé de plaquettes réversibles HW et supports. Les araseurs HW sont montés alternativement d'un côté à l'autre. Serrage concluant de forme des couteaux sur une cercle de vol constant. Pour le moulurage avec les couteaux profilés, démonter les supports et les araseurs.

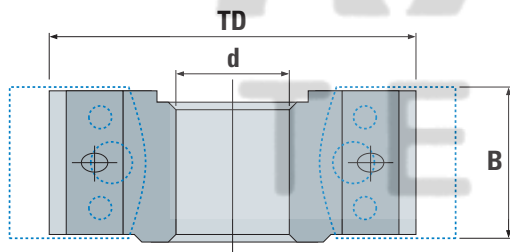
Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)		Z	V	n min. - max.
04.088.040.130A1	88	40	30		2	1+1	6000 - 9000
04.100.040.130A1	98	40	30		2	1+1	5500 - 8400
04.120.040.150A1	118	40	50		2	1+1	5100 - 7900



Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)		Z	V	n min. - max.
04.090.040.130S1	88	40	30		2	1+1	6000 - 9000
04.100.040.130S1	98	40	30		2	1+1	5500 - 8400



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

Ersatzteile / spare parts / pièces de rechange:

	HW-Falzmesser TC rebating knife dérayeur HW	Messerhalter blade holder porte-lames	Spannkeil wedge coin de serrage	Gewindestift threaded pin goujon fileté	HW-Vorschneider TC spurs araseur HW	Senkschraube allen screw vis à tête fraisée	Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.540	4.09.0055.00.00	09.0053	DIN 915-45H-8X16	09.475	DIN 963-8.8-5X8	DIN 911-ST-4
Abmessung/dimensions/dimensions	40 x 12 x 1,5 mm	38 x 4 x 15 mm	38 x 15 x 16 mm	M 8 x 16	14 x 14 x 2 mm	M 5 x 8	SW 4

Universal-Profilmesserkopf-Sätze komplett

Universal profile cutterhead set complete

Porte-outil moulerer universel en coffret complet

Anwendung: Zum Fälzen und universellen Profilieren in der Schnitthöhe 40 mm von Massivholz.

Ausführung: Bestehend aus Holzkassette, gefüllt mit einem Profilmesserkopf mit Falzmesser bestückt sowie jeweils paarweise Profilmesser mit oder ohne Abweiser entsprechend der jeweiligen Artikel-Beschreibung.

Application: For rebating and universal mouldings with cutting height of 40 mm in solid wood box.

Design: Wooden box equipped with one profile cutter head including rebating knives and pairs of profiled knives with or without chip limiters according to the respective description of the article/set.

Emploi: Pour les travaux courants de calibrage et de moulage en hauteur 40 mm dans le bois massif.

Construction: Composition du coffret bois : un porte-outils moulure universelle avec jeu de couteaux à feullurer et des couteaux avec/ou sans contre-lames profilés.

Ausführung MAN mit 3 Profilen / MAN version with 3 profiles /
version MAN avec 3 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.40.03P/Alu	03.100.040.030.A	Alu/light alloy alliage léger	3	1 – 3	
20.HK.03.40.03P/Stahl	03.093.040.030.S	Stahl/steel/acier	3	1 – 3	



Ausführung MAN mit 6 Profilen / MAN version with 6 profiles /
version MAN avec 6 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.40.06P/Alu	03.100.040.030.A	Alu/light alloy alliage léger	6	1 – 6	
20.HK.03.40.06P/Stahl	03.093.040.030.S	Stahl/steel/acier	6	1 – 6	



Ausführung MAN mit 12 Profilen / MAN version with 12 profiles /
version MAN avec 12 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.40.12P/Alu	03.100.040.030.A	Alu/light alloy alliage léger	12	1 – 12	
20.HK.03.40.12P/Stahl	03.093.040.030.S	Stahl/steel/acier	12	1 – 12	



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profils 40 x 4 mm voir page 141 – 154

Ausführung MAN mit 24 Profilen / MAN version with 24 profiles /
version MAN avec 24 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.40.24P/Alu	03.100.040.030.A	Alu/light alloy alliage léger	24	1 – 24	
20.HK.03.40.24P/Stahl	03.093.040.030.S	Stahl/steel/acier	24	1 – 24	



Ausführung MEC / MEC version / version MEC

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.04.40.06P/Alu	04.100.040.030.A	Alu/light alloy alliage léger	6	1 – 6	
20.HK.04.40.06P/Stahl	04.093.040.030.S	Stahl/steel/acier	6	1 – 6	
20.HK.04.40.12P/Alu	04.100.040.030.A	Alu/light alloy alliage léger	12	1 – 12	
20.HK.04.40.12P/Stahl	04.093.040.030.S	Stahl/steel/acier	12	1 – 12	
20.HK.04.40.24P/Alu	04.100.040.030.A	Alu/light alloy alliage léger	24	1 – 24	
20.HK.04.40.24P/Stahl	04.093.040.030.S	Stahl/steel/acier	24	1 – 24	



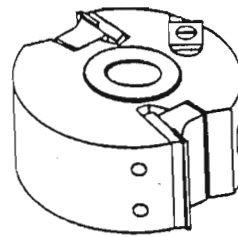
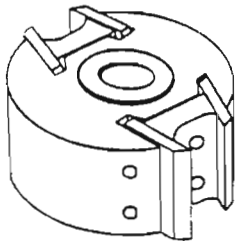
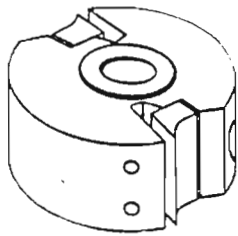
Leere Holzkassetten / empty wooden box / coffret bois vide

Artikel-Nummer item no./num. art.	Max. Anzahl Profile MAN max. number of profiles MAN quantité max. profils MAN	Max. Anzahl Profile MEC max. number of profiles MEC quantité max. profils MEC		
09.HK.06	3	6		
09.HK.12	6	12		
09.HK.24	12	24		
09.HK.48	24	48		



Profile 40 x 4 mm siehe Seite 141 – 154 / profiles 40 x 4 mm see page 141 – 154 / profiles 40 x 4 mm voir page 141 – 154

UNIVERSELE FREESMESHOUDERS



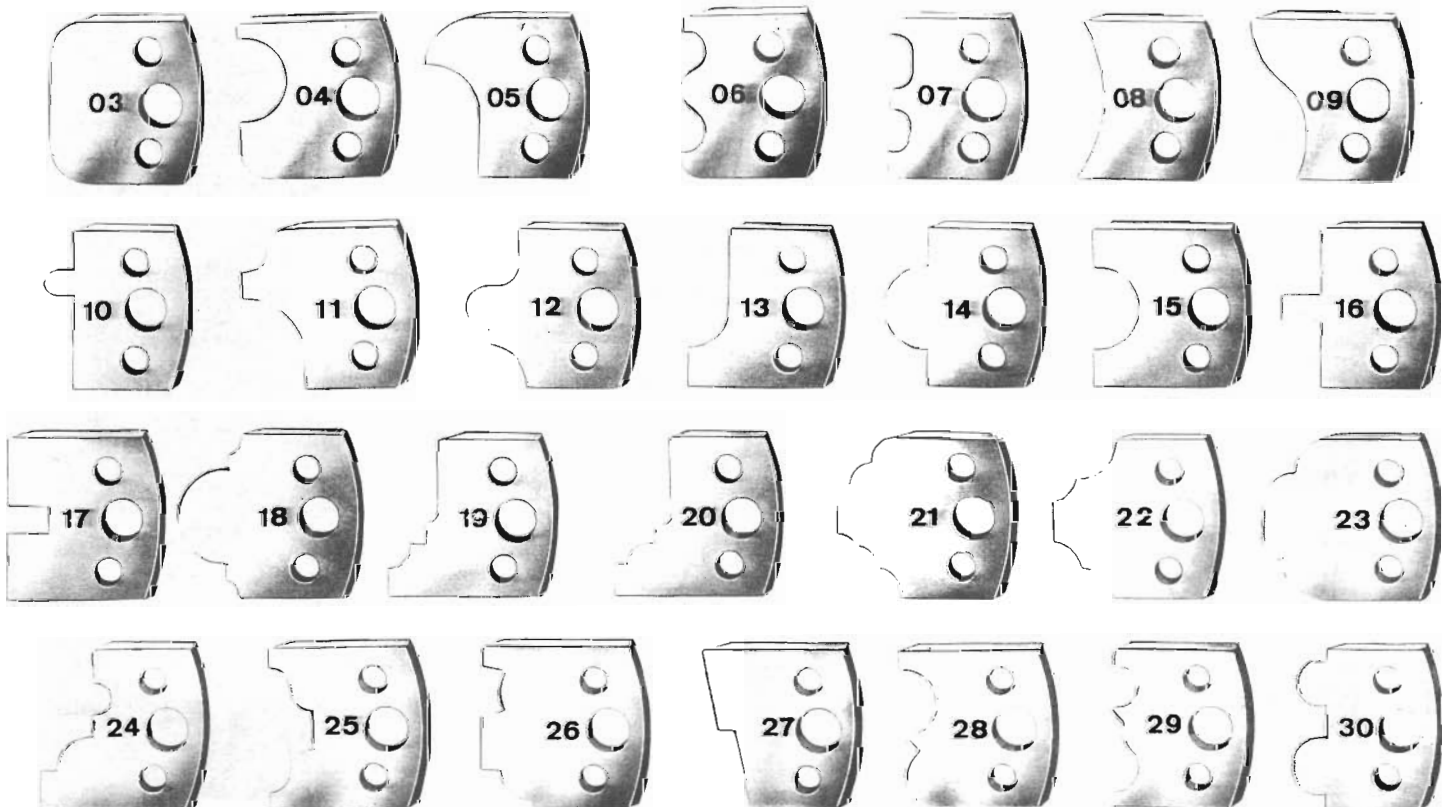
30530	Freemeshouder 90x40x30 mm.	*	Z2
30531	Freemeshouder 120x40x30 mm.	*	Z2
30534	Freemeshouder 120x40x40 mm.	*	Z2
30532	Freeskop 90x40x30 + 12 messen	*	Z2
30533	Freeskop 120x40x30 + 12 messen	*	Z2
30530K	BG Freemeshouder 100x40x30 mm		Z2+2
B461731	BG Freemeshouder 100x50x30 mm		Z2+2V2
30531A	BG Freemeshouder 120x40x30 mm		Z2+2
30531K	BG Freemeshouder 120x40x40 mm		Z2+2
B461732	BG Freemeshouder 125x50x30 mm*		Z2+2V2
B461734	BG Freemeshouder 125x50x40 mm*		Z2+2V2
30530KP	BG Freemeshouder 130x50x30 mm*		Z2+2
30531KP	BG Freemeshouder 130x50x40 mm*		Z2+2
30610	Freemeshouder 90x40x30 mm.	*	Z2V2
30615	Freemeshouder 120x40x30 mm.	*	Z2V2
461531	Freemeshouder 100x50x30 mm.	*	Z2V2
461534	Freemeshouder 100x50x40 mm.	*	Z2V2
461553	Freemeshouder 125x50x30 mm.	*	Z2V2
461554	Freemeshouder 125x50x40 mm.	*	Z2V2

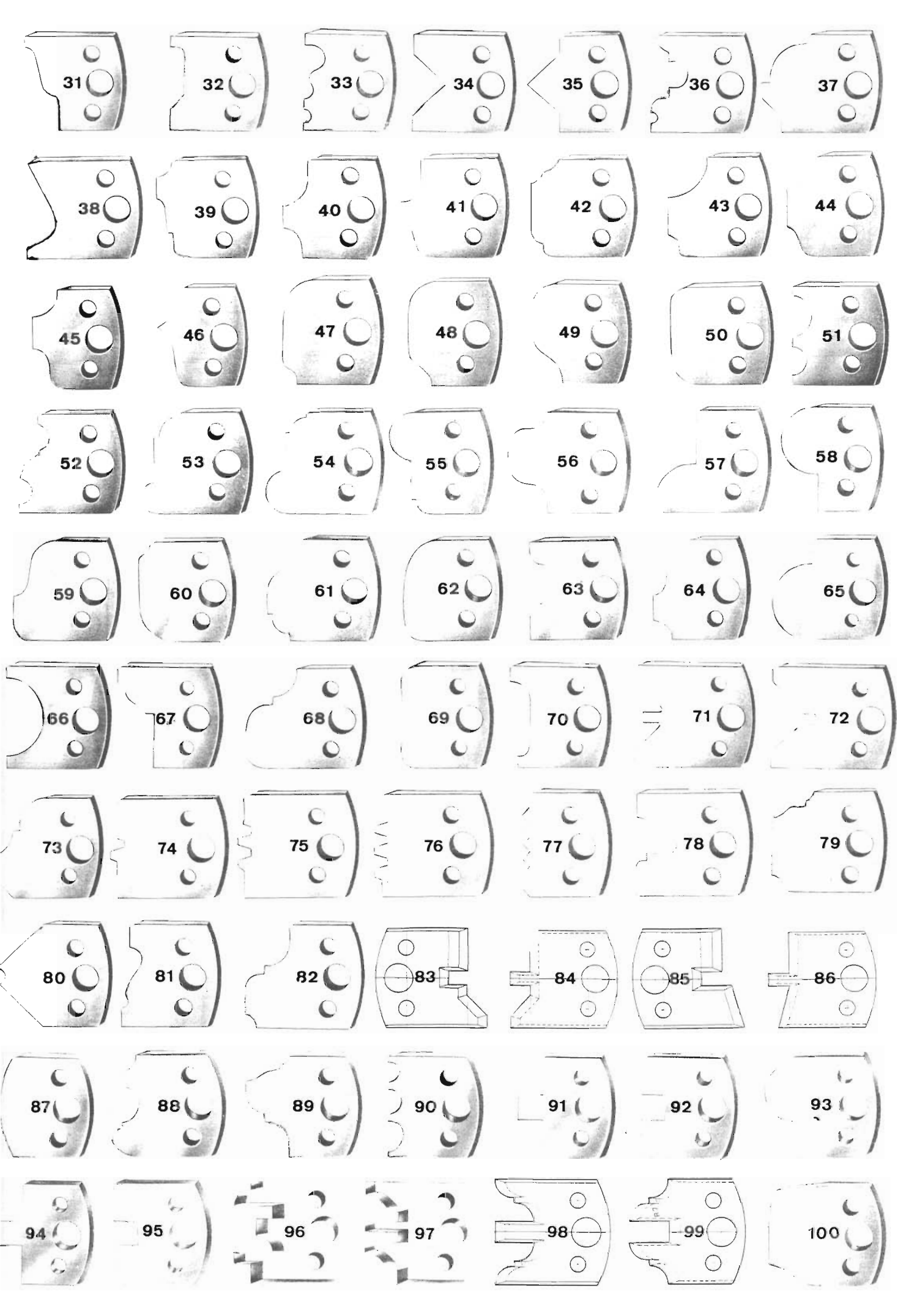
* ook geschikt voor messen van pag. 36, 36A en 36B

Mes 00 ongeslepen Art.nr. 30537
 Mes 00 op snijbreedte 16 mm. Art.nr. 30538
 Mes 00 op snijbreedte 20 mm. Art.nr. 30539



Conframes/spaanbegrenzers ook leverbaar!





PROFIELMESSEN (aanvulling op pagina 23 A)

<p>125</p>	<p>126</p>	<p>127</p>	<p>128</p>
<p>129</p>	<p>130</p>	<p>131</p>	<p>F170</p>
<p>F171</p>	<p>F172</p>	<p>F173</p>	<p>F174</p>
<p>F175</p>	<p>F176</p>	<p>F177</p>	<p>HSS messen kunnen op 40 en 50 mm. worden gemaakt volgens tekening of voorbeeld !</p> <p>H.M. messen ook, maar alleen op 50 mm.</p>



Set (9-dlg) AANLOOPRINGEN:

Ringen: \varnothing 90, 95, 100, 105, 110, 115, 120, 125 + 130 mm.
 Asgat 30 mm. Art. G 50200

Ringen: \varnothing 100, 105, 110, 115, 120, 125, 130, 135 + 140 mm.
 Asgat 40 mm. Art. G 50203