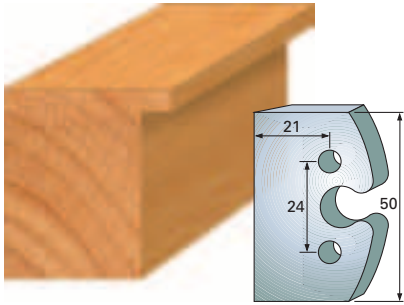


Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

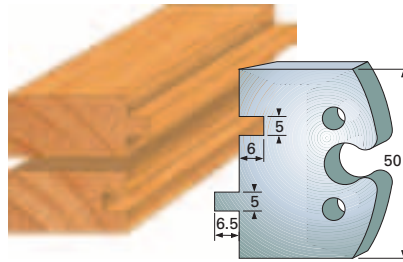


F 200 SP
A 200

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

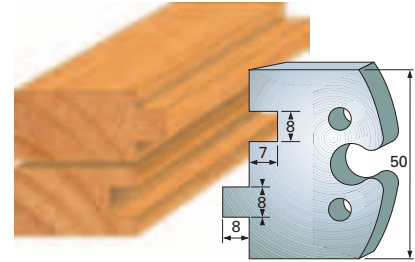


F 201 SP
A 201

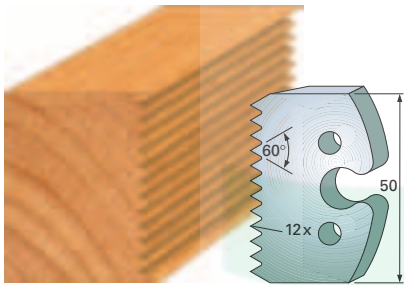
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

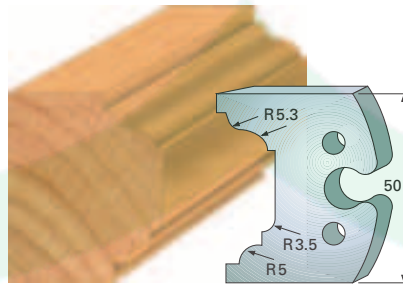
Contre-fer A 48 x 5,3 mm



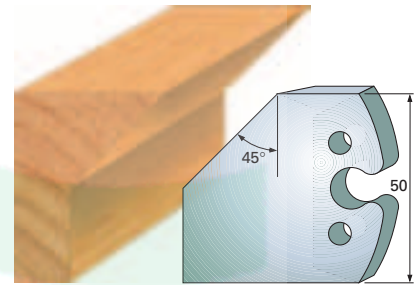
F 202 SP
A 202



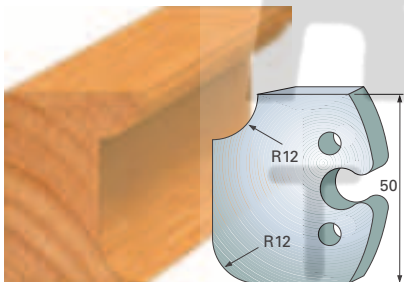
F 203 SP
A 203



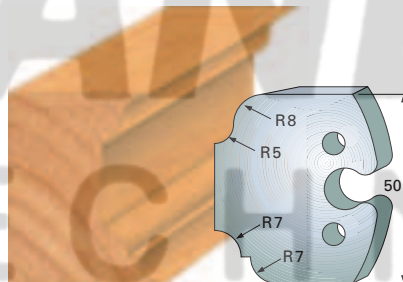
F 204 SP
A 204



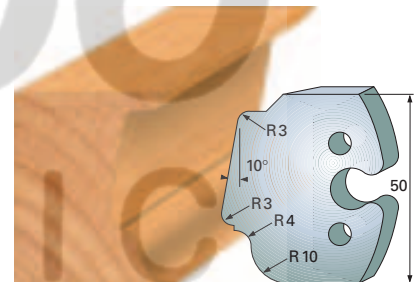
F 205 SP
A 205



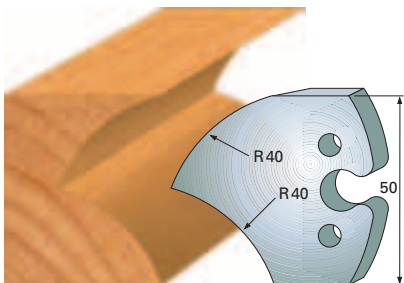
F 206 SP
A 206



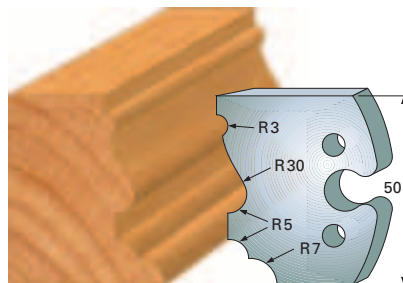
F 207 SP
A 207



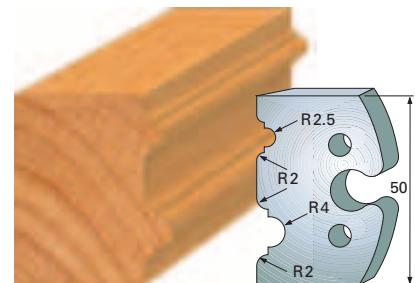
F 208 SP
A 208



F 209 SP
A 209



F 210 SP
A 210



F 211 SP
A 211

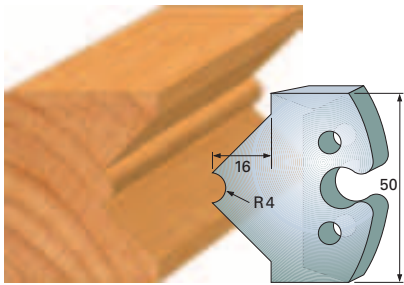
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

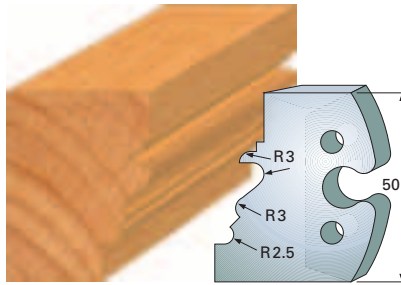


F 212 SP
A 212

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

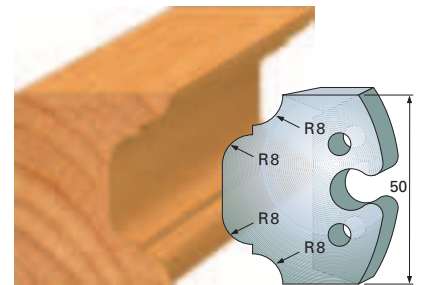


F 213 SP
A 213

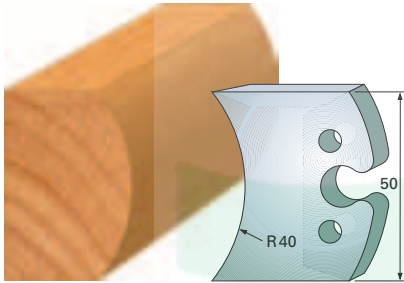
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

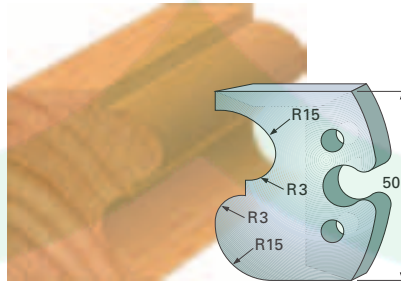
Contre-fer A 48 x 5,3 mm



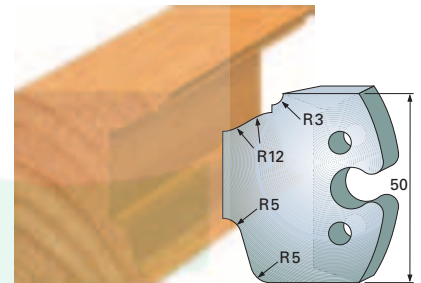
F 214 SP
A 214



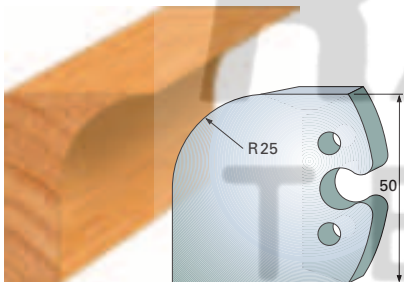
F 215 SP
A 215



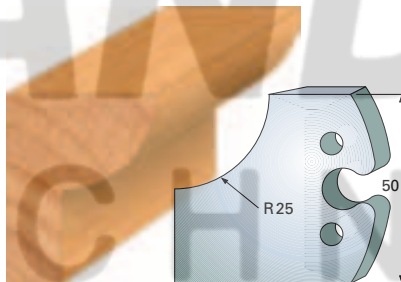
F 216 SP
A 216



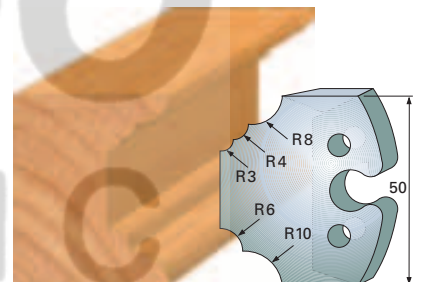
F 217 SP
A 217



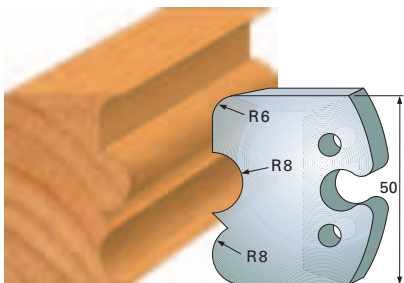
F 218 SP
A 218



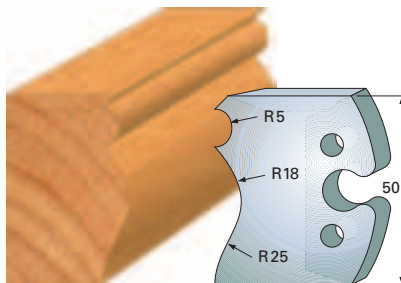
F 219 SP
A 219



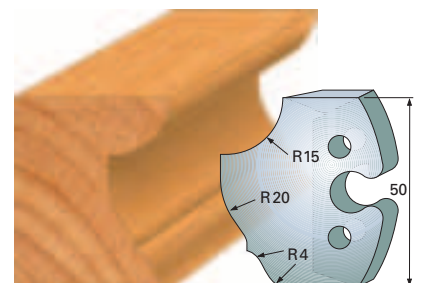
F 220 SP
A 220



F 221 SP
A 221



F 222 SP
A 222



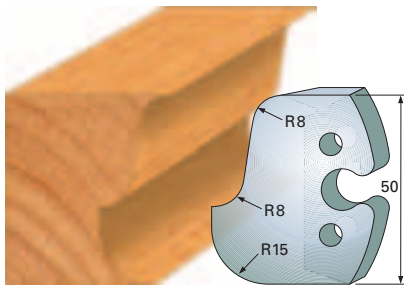
F 223 SP
A 223

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

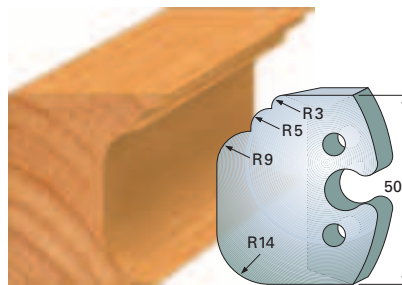


F 224 SP
A 224

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

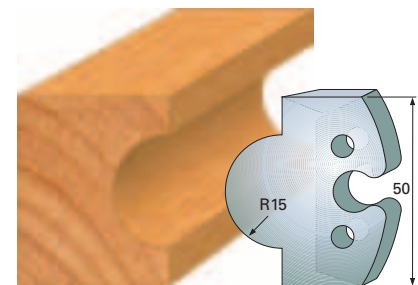


F 225 SP
A 225

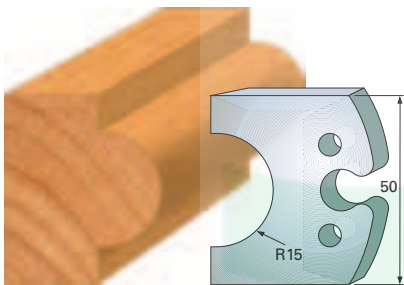
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

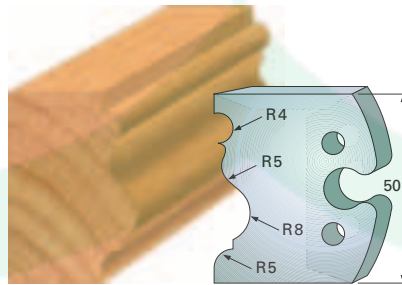
Contre-fer A 48 x 5,3 mm



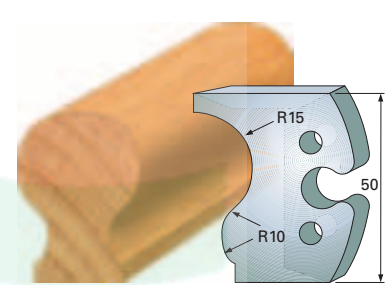
F 226 SP
A 226



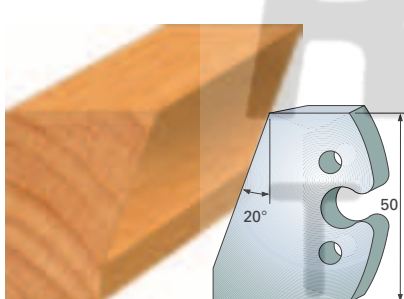
F 227 SP
A 227



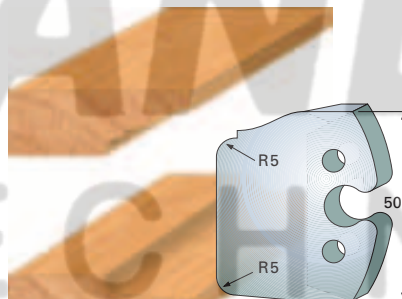
F 228 SP
A 228



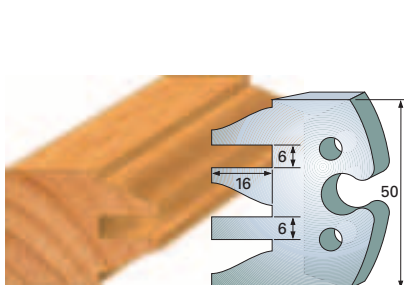
F 229 SP
A 229



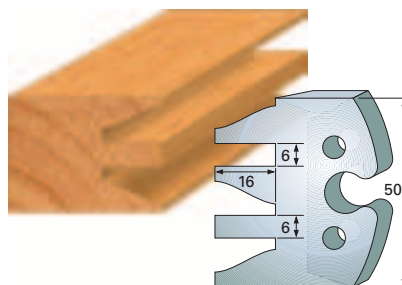
F 230 SP
A 230



F 231 SP
A 231



F 232 SP
A 232



F 232 SP
A 232



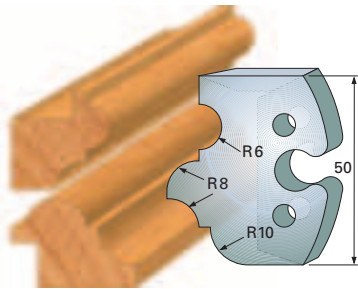
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

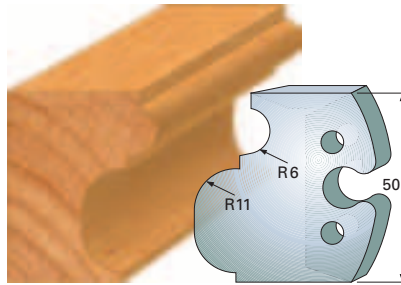


F 233 SP
A 233

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

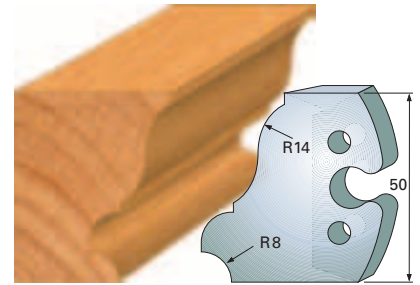


F 234 SP
A 234

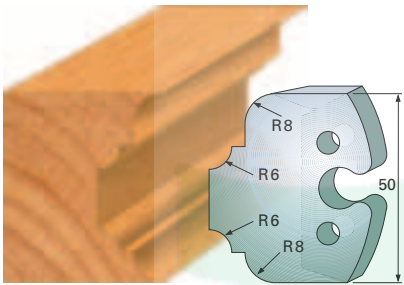
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

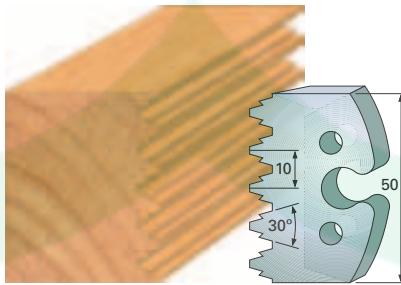
Contre-fer A 48 x 5,3 mm



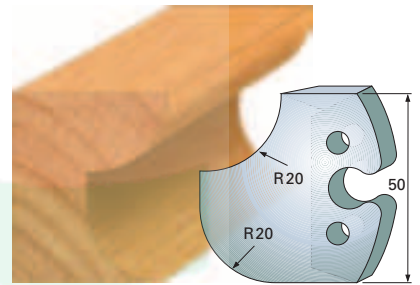
F 235 SP
A 235



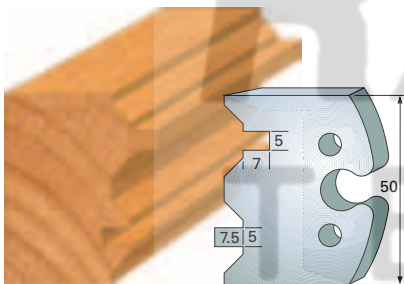
F 236 SP
A 236



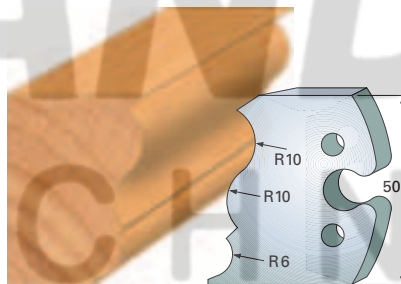
F 237 SP
A 237



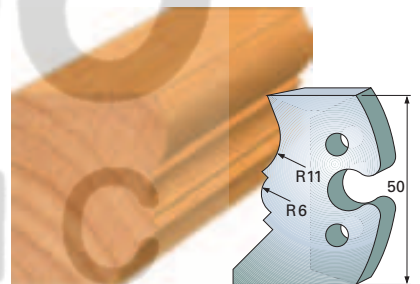
F 238 SP
A 238



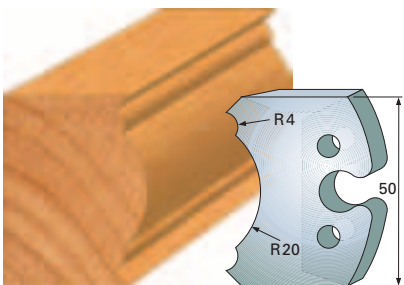
F 239 SP
A 239



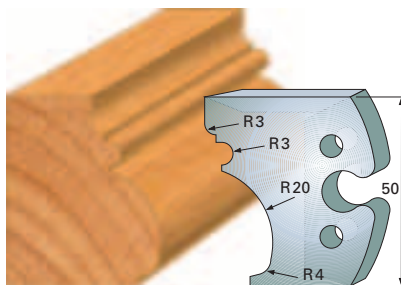
F 240 SP
A 240



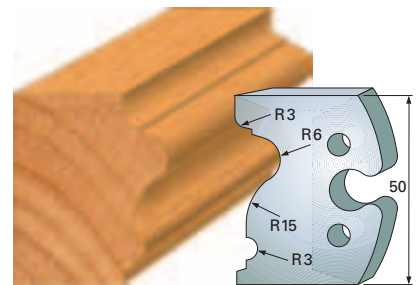
F 241 SP
A 241



F 242 SP
A 242



F 243 SP
A 243



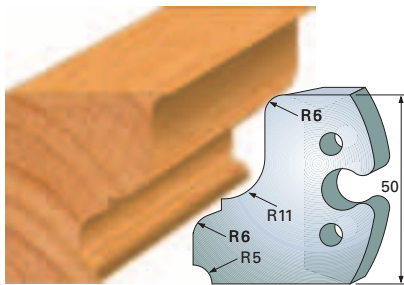
F 244 SP
A 244

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

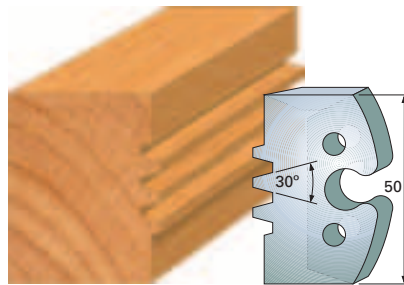


F 245 SP
A 245

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

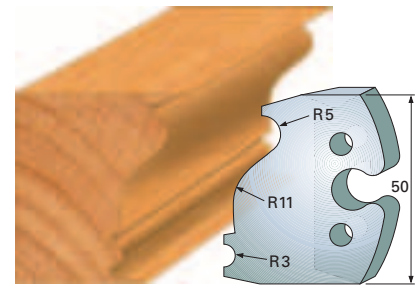


F 246 SP
A 246

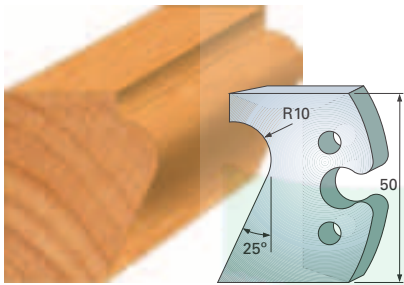
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

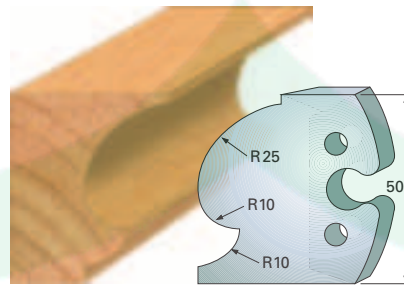
Contre-fer A 48 x 5,3 mm



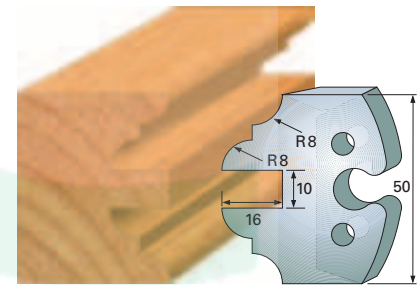
F 247 SP
A 247



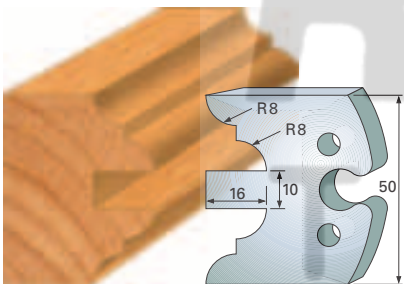
F 248 SP
A 248



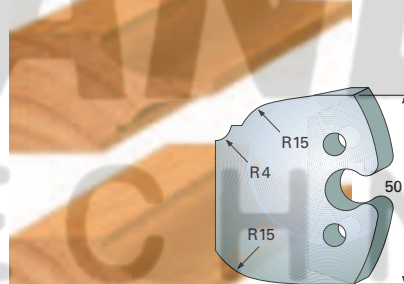
F 249 SP
A 249



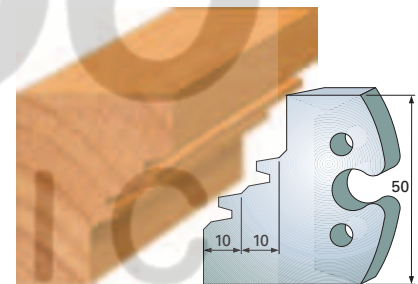
F 250 SP
A 250



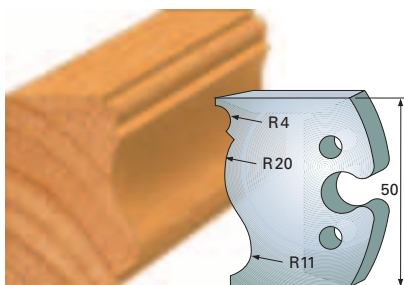
F 251 SP
A 251



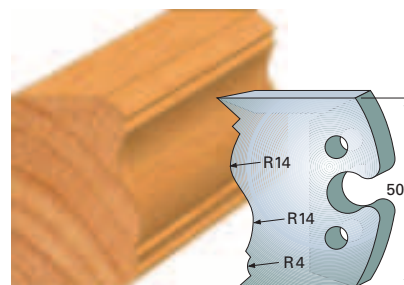
F 252 SP
A 252



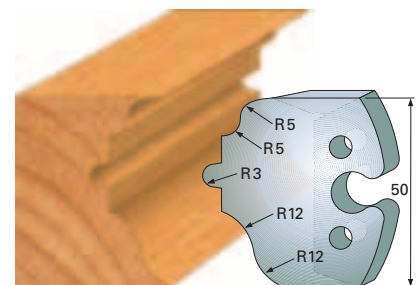
F 253 SP
A 253



F 254 SP
A 254



F 255 SP
A 255



F 256 SP
A 256

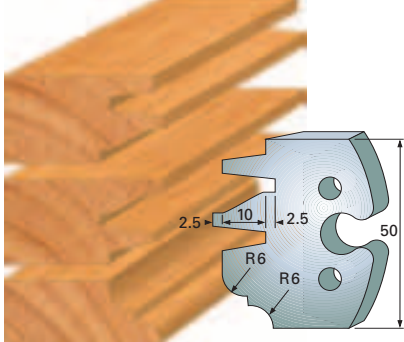
Preise pro Stück / prices per piece / prix par pièce

FLURY SYSTEMS

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

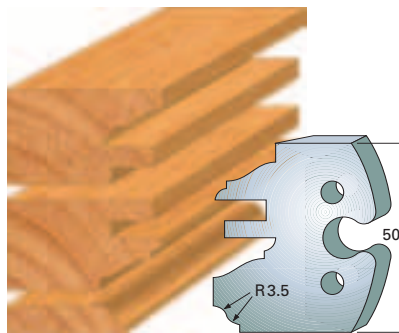


F 257 SP
A 257

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

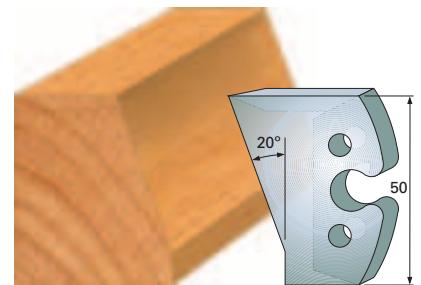


F 258 SP
A 258

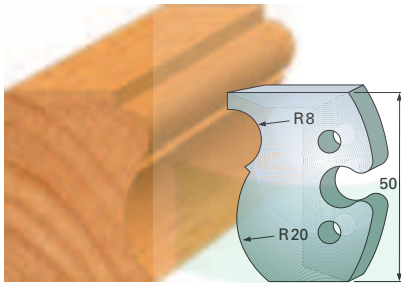
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

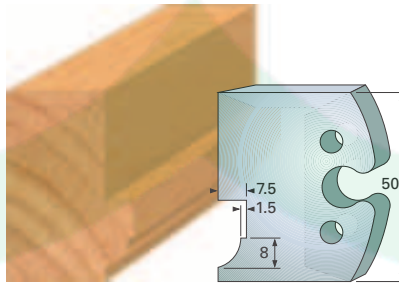
Contre-fer A 48 x 5,3 mm



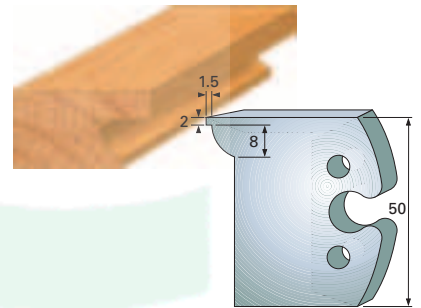
F 259 SP
A 259



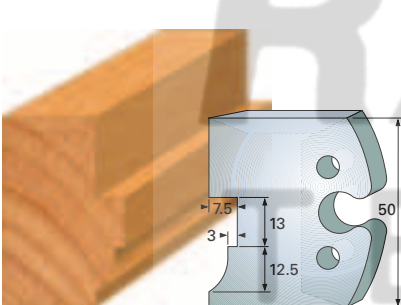
F 260 SP
A 260



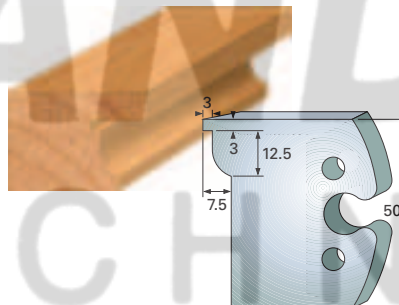
F 261 SP
A 261



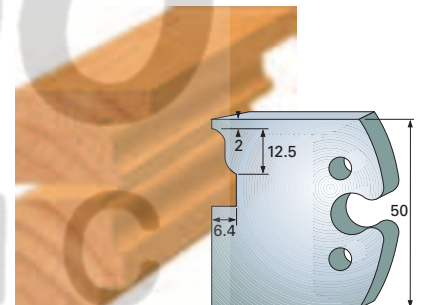
F 262 SP
A 262



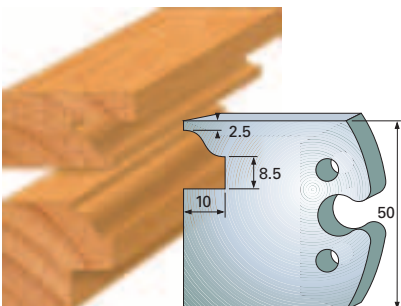
F 263 SP
A 263



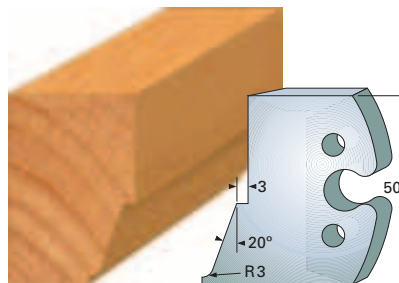
F 264 SP
A 264



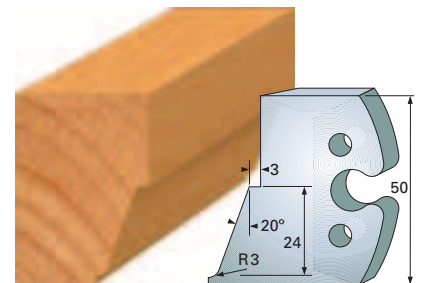
F 265 SP
A 265



F 266 SP
A 266



F 267 SP
A 267



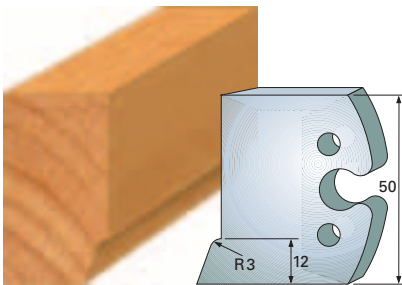
F 268 SP
A 268

Preise pro Stück / prices per piece / prix par pièce

Profilmesser 50 x 5,5 mm

Qualität: SP-Stahl

Abweiser A 48 x 5,3 mm

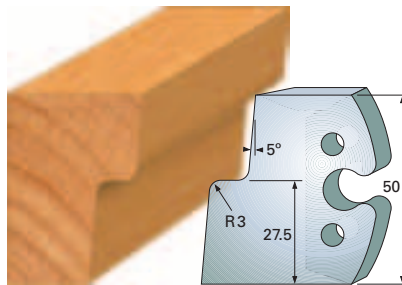


F 269 SP
A 269

Profile knives 50 x 5,5 mm

Quality: SP steel

Limiter A 48 x 5,3 mm

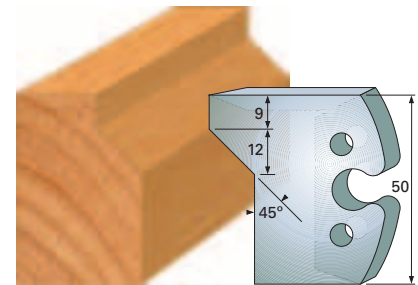


F 270 SP
A 270

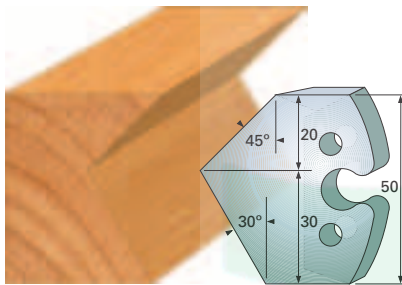
Couteaux profilés 50 x 5,5 mm

Qualité: Acier SP

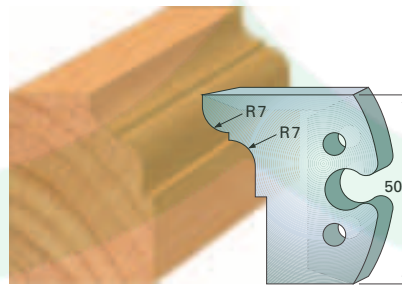
Contre-fer A 48 x 5,3 mm



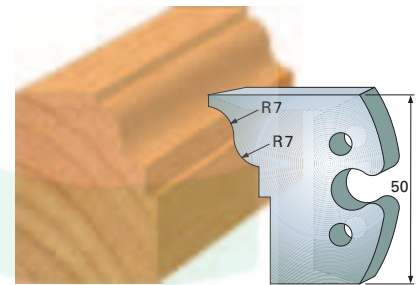
F 271 SP
A 271



F 272 SP
A 272



F 273 SP
A 273



F 274 SP
A 274

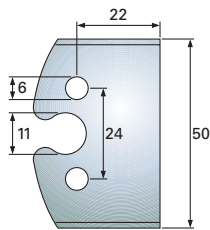
RANDO
TECHNIC

FLURY SYSTEMS

Messerblanketten 50 x 5,5 mm

Qualität: SP-Stahl und HS

Abweiser A 48 x 5,3 mm



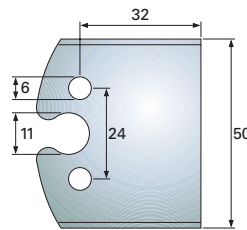
F 291 SP
F 5291 HS
A 291

Max. Profilierungstiefe 7 mm
Profiling depth max. 7 mm
Zone de profilage max. 7 mm

Blank knives 50 x 5,5 mm

Quality: SP steel and HS

Limitier A 48 x 5,3 mm



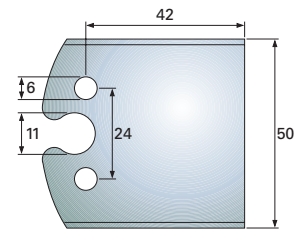
F 292 SP
F 5292 HS
A 292

Max. Profilierungstiefe 17 mm
Profiling depth max. 17 mm
Zone de profilage max. 17 mm

Couteaux bruts 50 x 5,5 mm

Qualité: Acier SP et HS

Contre-fer A 48 x 5,3 mm



F 293 SP
F 5293 HS
A 293

Max. Profilierungstiefe 27 mm
Profiling depth max. 27 mm
Zone de profilage max. 27 mm

RANDO
TECHNIC

FLURY SYSTEMS

**Sicherheits-Profilmesserkopf
Safety-profile cutterhead
Porte-outil à profiler anti-rejet**

Anwendung: Zum universellen Profilieren von Massivholz. Profilmesser mit den jeweils zugeordneten Abweisplatten sind stets paarweise einzusetzen. Für Schnitthöhe 50 mm. Geeignet für Tischfräsen mit Handvorschub.

Ausführung: Grundkörper aus Stahl oder hochwertiger Aluminium-Legierung zur Aufnahme von Profilmessern und Abweiser 50 x 5,5 mm, spandickenbegrenzt, ausgerüstet mit SP Falzmesser und Abweiser 50 x 5,5 x 21 mm (Profil 200). Formschlüssige Profilmesser und Abweiser Befestigung auf konstantem Durchmesser.

Application: For universal mouldings of solid wood. Profiled knives and chip limiters must always be used in pairs. For cutting height 50 mm. Suitable for spindle moulders with manual feed

Design: Tool body in steel or light alloy with high tensile strength to sustain profile knives and chip limiters 50 x 5,5 mm, chip-thickness limitation, reduced recoil, equipped with SP rebating knives and chip limiters 50 x 5,5 x 21 mm (profile no. 200), positive locked on constant cutting circle.

Emploi: Pour les travaux courants de calibrage et de moulage. Pour matières en bois massif. Utiliser toujours les couteaux et les contre-lames de la même référence. Pour la hauteur de coupe 50 mm. Adapté aux fraiseuses de table avec avance manuelle.

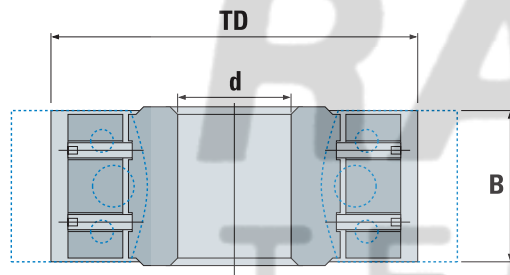
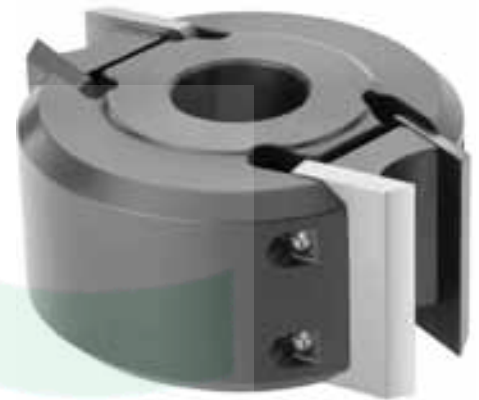
Construction: Corps de base en acier ou alliage léger pour couteaux et contre-lames de 50 x 5,5 mm, forme anti-rejet, équipé de couteaux et contre-lames à feuillurer de 50 x 5,5 x 21 mm (profil N°. 200). Serrage concluant de forme des couteaux et contre-lames sur une cercle de vol constant.

Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)		Z	n min. – max.
03.100.050.030.A	100	50	30		2	5100 – 7100
03.120.050.030.A	120	50	30 – 50		2	4500 – 6600
03.130.050.030.A	128	50	30 – 50		2	4300 – 6400




Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)		Z	n min. – max.
03.100.050.030.S	100	50	30		2	5100 – 7100
03.110.050.030.S	110	50	30 – 40		2	4700 – 6700
03.130.050.030.S	128	50	30 – 50		2	4300 – 6300



Profile 50 x 5,5 mm siehe Seite 177 – 184 / profiles 50 x 5,5 mm see page 177 – 184 / profils 50 x 5,5 mm voir page 177 – 184

Ersatzteile / spare parts / pièces de rechange:

	 Spannkeil wedge coin de serrage	 Gewindestift threaded pin goujon fileté	 Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.0089	DIN 915-45H-8X12	DIN 911-ST-4
Abmessung/dimensions/dimensions	48 x 26 x 13 mm	M 8 x 12	SW 4

Zusatz-Element / additional element / élément complémentaire

**Distanzplatte für den Einsatz von Profilmessern und Abweisern 40 x 4 mm
Spacer plate for application of profile knives and chip-limiters 40 x 4 mm
Plaque d'écartement pour l'utilisation des couteaux profilés et contre-lames 40 x 4 mm**

Artikel-Nummer item no./num. art.	Abmessung/dimensions/dimensions
09.0138	20 x 1,5 x 46 mm

Profilmesserkopf Profile cutterhead Porte-outil à profiler

Anwendung: Zum universellen Profilieren von Massivholz. Profilmesser sind stets paarweise einzusetzen. Für Schnitthöhe 50 mm. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub.

Ausführung: Grundkörper aus Stahl oder hochwertiger Aluminium-Legierung zur Aufnahme von Profilmessern 50 x 5,5 mm, ausgerüstet mit SP Falzmesser 50 x 5,5 x 21 mm (Profil 200). Formschlüssige Profilmesser. Befestigung auf konstantem Durchmesser.

Application: For universal mouldings of solid wood. Profiled knives must always be used in pairs. For cutting height 50 mm. Suitable for spindle moulders with normal rotation speed and automatic feed.

Design: Tool body in steel or light alloy with high tensile strength to sustain profile knives 50 x 5,5 mm, equipped with SP rebating knives 50 x 5,5 x 21 mm (profile no. 200), positive locked on constant cutting circle.

Emploi: Pour les travaux courants de calibrage et de moulage. Pour matières en bois massif. Utiliser toujours les couteaux de la même référence par paire en hauteur de 50 mm. Adapté aux machines à régime de rotation normale et à avance automatique.

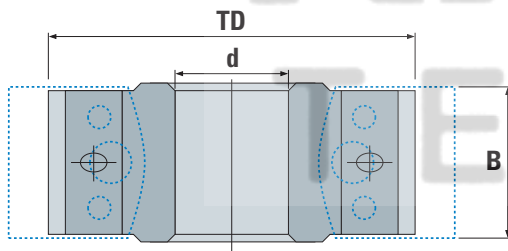
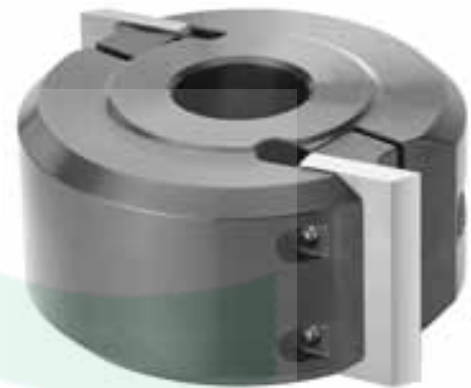
Construction: Corps de base en acier ou alliage léger couteaux profilés de 50 x 5,5 mm, équipé des couteaux à feuil-lurer 50 x 5,5 x 21 mm (profil N° 200). Serrage concluant de forme des couteaux sur une cercle de vol constant.

Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
04.096.050.030.A	96	50	30	2	5100 – 7100
04.100.050.030.A	100	50	30	2	5100 – 7100
04.120.050.030.A	120	50	30 – 50	2	4500 – 6600
04.130.050.030.A	128	50	30 – 50	2	4300 – 6400




Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	n min. – max.
04.100.050.030.S	100	50	30	2	5100 – 7100
04.110.050.030.S	110	50	30 – 40	2	4700 – 6700
04.130.050.030.S	128	50	30 – 50	2	4300 – 6300



Profile 50 x 5,5 mm siehe Seite 177 – 184 / profiles 50 x 5,5 mm see page 177 – 184 / profils 50 x 5,5 mm voir page 177 – 184

Ersatzteile / spare parts / pièces de rechange:

	 Spannkeil wedge coin de serrage	 Gewindestift threaded pin goujon fileté	 Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.0088	DIN 915-45H-8X20	DIN 911-ST-4
Abmessung/dimensions/dimensions	48 x 15 x 16 mm	M 8 x 20	SW 4

FLURY SYSTEMS

Sicherheits-Profilmesserkopf mit Vorschneider
Safety-profile cutterhead with spurs
Porte-outil à profiler anti-rejet avec araseurs

Anwendung: Zum Fälen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser und Abweiser 50 x 5,5 mm sind stets paarweise einzusetzen. Geeignet für Tischfräsen mit Handvorschub.

Ausführung: Tragkörper aus hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW Wendepalten-Messer, Abweiser und wechselseitigem Vorschneider mit vier Schneiden. Formschlüssige Messer und Abweiser Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern und Abweisern 50 x 5,5 mm werden Messerhalter und HW-Schneiden ausgebaut.

Application: For rebating core- and particle boards, ply- and hard-textured timber with or without plastic covering or veneer, glued timber and profiling in solid timber. Profiled knives and chip limiters 50 x 5,5 mm must always be used in pairs. Suitable for spindle moulders with manual feed.

Design: Tool body in light alloy with high tensile strength, equipped with TC reversible knives on support plates and chip limiters. Position of TC spurs with 4 cutting edges on top and bottom. Knives and limiters positive locked on constant cutting circle. When working with profiled knives and limiters 50 x 5,5 mm dismantle support plates and spurs.

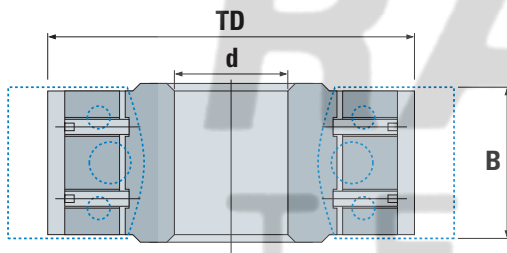
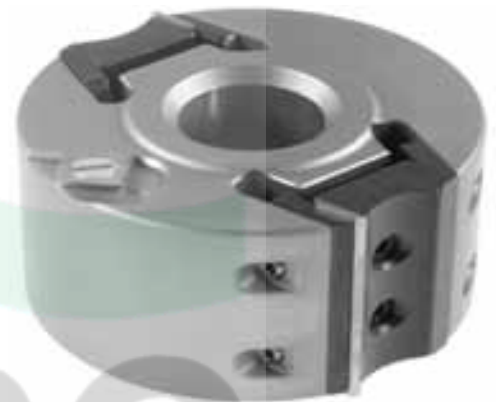
Emploi: Pour le feuillurage des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour moulurage dans le bois massif. Toujours utiliser les couteaux et les contre-lames de 50 x 5,5 mm de la même référence. Adapté aux fraiseuses de table avec avance manuelle.

Construction: Corps de base en alliage léger, forme anti-rejet, équipé de plaquettes réversibles HW. Les araseurs HW sont montés alternativement d'un côté à l'autre. Serrage concluant de forme des couteaux et contre-lames sur une cerce de vol constant. Pour le moulurage avec les couteaux et contre-lames profilés de 50 x 5,5 mm démonter les supports et les araseurs.

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. - max.
03.098.050.030A1	96	50	30	2	1+1	5100 - 7100
03.120.050.030A1	118	50	30 - 50	2	1+1	4500 - 6600

Mit Eindrehung / with recess / avec lamage

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. - max.
03.098.050.130A1	96	50	30	2	1+1	5100 - 7100



Grundkörper Aluminium
 Tool body in light alloy
 Corps de base en alliage léger

MAN



Profile 50 x 5,5 mm siehe Seite 177 - 184 / profiles 50 x 5,5 mm see page 177 - 184 / profils 50 x 5,5 mm voir page 177 - 184

Ersatzteile / spare parts / pièces de rechange:

Art.-Nr./item no./num. art.	HW-Falzmesser TC rebating knife dérayeur HW	Abweiser limiter contre-fer	Messerhalter blade holder porte-lames	Spannkeil wedge coin de serrage	Gewindestift threaded pin goujon fileté	HW-Vorschneider TC spurs araseur HW	Senkschraube allen screw vis à tête fraisée	Sechskant-Stiftschlüssel allen wrench clé mâle normale
09.550	A290	4.09.0078.00.20	09.0089	DIN 915-45H-8X12	09.475	DIN 963-8.8-5X8	DIN 911-ST-4	
Abmessung/dimensions/dimensions	50 x 12 x 1,5 mm	48 x 5,3 x 13 mm	48 x 5,3 x 13 mm	48 x 26 x 13 mm	M 8 x 12	14 x 14 x 2 mm	M 5 x 8	SW 4

Zusatz-Element / additional element / élément complémentaire

Distanzplatte für den Einsatz von Profilmessern und Abweisern 40 x 4 mm
Spacer plate for application of profile knives and chip-limiters 40 x 4 mm
Plaque d'écartement pour l'utilisation des couteaux profilés et contre-lames 40 x 4 mm

Artikel-Nummer item no./num. art.	Abmessung/dimensions/dimensions
09.0138	20 x 1,5 x 46 mm

Profilmesserkopf mit Vorschneider
Profile cutterhead with spurs
Porte-outil à profiler avec araseurs

Anwendung: Zum Fälen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser 50 x 5,5 mm sind stets paarweise einzusetzen. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub.

Ausführung: Tragkörper aus Stahl oder hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW Wendeplatten-Messer und wechselseitigem Vorschneider mit vier Schneiden. Formschlüssige Messer Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern 50 x 5,5 mm werden Messerhalter und HW Schneiden ausgebaut.

Application: For rebating core- and particle boards, ply and hard-textured timber with or without plastic covering or veneer, glued timber and profiling in solid timber. Profiled knives 50 x 5,5 must always be used in pairs. Suitable for spindle moulders with normal rotation speed and automatic feed.

Design: Tool body in steel or light alloy with high tensile strength, equipped with TC reversible knives on support plates. Position of TC spurs with 4 cutting edges on top and bottom. Knives are positive locked on constant cutting circle. When working with profiled knives 50 x 5,5 mm dismantle support plates and spurs.

Emploi: Pour le feuillement des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour le moulurage dans le bois massif. Utiliser toujours les couteaux profilés de 50 x 5,5 mm de la même référence par paire. Adapté aux machines à régime de rotation normale et à avance automatique.

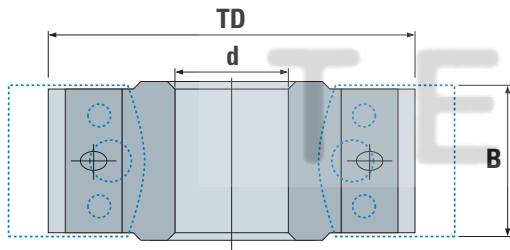
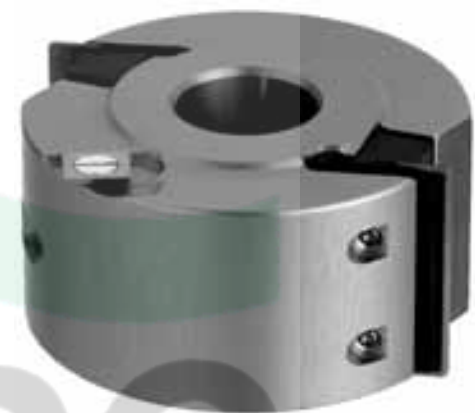
Construction: Corps de base en acier alliage léger, équipé de plaquettes réversibles HW et support. Les araseurs HW sont montés alternativement d'un côté à l'autre. Serrage concluant de forme des couteaux sur une cercle de vol constant. Pour le moulurage avec les couteaux profilés de 50 x 5,5 mm démonter les supports et les araseurs.

Grundkörper Aluminium / tool body in light alloy / corps de base en alliage léger

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. – max.
04.090.050.030A1	88	50	30	2	1+1	6000 – 9000
04.100.050.030A1	98	50	30	2	1+1	5100 – 7100
04.120.050.030A1	118	50	30 – 50	2	1+1	4500 – 6600

Grundkörper Stahl / tool body in steel / corps de base en acier

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)	Z	V	n min. – max.
04.100.050.030S1	98	50	30	2	1+1	5100 – 7100
04.120.050.030S1	118	50	30 – 50	2	1+1	4700 – 6700
04.130.050.030S1	128	50	30 – 50	2	1+1	4300 – 6300



Profile 50 x 5,5 mm siehe Seite 177 – 184 / profiles 50 x 5,5 mm see page 177 – 184 / profils 50 x 5,5 mm voir page 177 – 184

Ersatzteile / spare parts / pièces de rechange:

	HW-Falzmesser TC rebating knife dérayeur HW	Messerhalter blade holder porte-lames	Spannkeil wedge coin de serrage	Gewindestift threaded pin goujon fileté	HW-Vorschneider TC spurs araseur HW	Senkschraube allen screw vis à tête fraisée	Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.550	4.09.0078.00.10	09.0088	DIN 915-45H-8X20	09.475	DIN 963-8.8-5X8	DIN 911-ST-4
Abmessung/dimensions/dimensions	50 x 12 x 1,5 mm	48 x 5,3 x 13 mm	48 x 15 x 16 mm	M 8 x 20	14 x 14 x 2 mm	M 5 x 8	SW 4

Profilmesserkopf mit Vorschneider und Eindrehung
Profile cutterhead with spurs and recess
Porte-outil à profiler avec araseurs et lamage

Anwendung: Zum Fälzen von Plattenwerkstoffen wie Sperrholz und Tischler-, Span- und Hartfaserplatten mit und ohne Kunststoffbeschichtung oder Furnier, verleimten Hölzern sowie zum Profilieren von Massivholz. Die Profilmesser 50 x 5,5 mm sind stets paarweise einzusetzen. Geeignet für Maschinen mit normaler Drehzahl und automatischem Vorschub. Wellenendmontage möglich.

Ausführung: Tragkörper mit Eindrehung aus hochwertiger Aluminium-Legierung, ausgerüstet mit Messerhalter, HW Wendepalten-Messer und wechselseitigem Vorschneider mit vier Schneiden. Formschlüssige Messer Befestigung auf konstantem Durchmesser. Beim Einsatz von Profilmessern 50 x 5,5 mm werden Messerhalter und HW Schneiden ausgebaut.

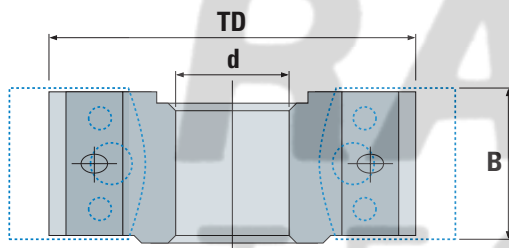
Application: For rebating core- and particle boards, ply- and hard-textured timber with or without plastic covering or veneer, glued timber and profiling in solid timber. Profiled knives 50 x 5,5 mm must always be used in pairs. Suitable for spindle moulders with normal rotation speed and automatic feed. Spindle end mounting possible.

Design: Tool body with recess in light alloy with high tensile strength, equipped with TC reversible knives on support plates. Position of TC spurs with 4 cutting edges on top and bottom. Knives are positive locked on constant cutting circle. When working with profiled knives 50 x 5,5 mm dismantle support plates and spurs.

Emploi: Pour le feuillurage des matières à panneaux tels que le bois contre-plaqué et les panneaux lamellés-collés, les panneaux agglomérés et les panneaux durs à fibres de bois et pour le moulurage dans le bois massif. Utiliser toujours les couteaux profilés de 50 x 5,5 mm de la même référence par paire. Adapté aux machines à régime de rotation normale et à avance automatique. Montage en bout d'arbre possible.

Construction: Corps de base avec lamage en alliage léger, équipé de plaquettes réversibles HW et supports. Les araseurs HW sont montés alternativement d'un côté à l'autre. Serrage concluant de forme des couteaux sur une cercle de vol constant. Pour le moulurage avec les couteaux profilés 50 x 5,5 mm démonter les supports et les araseurs.

Artikel-Nummer item no./num. art.	∅ TD (mm)	B (mm)	d (mm)		Z	V	n min. – max.
04.100.050.130A1	98	50	30		2	1+1	5100 – 7100



Grundkörper Aluminium
Tool body in light alloy
Corps de base en alliage léger



Profile 50 x 5,5 mm siehe Seite 177 – 184 / profiles 50 x 5,5 mm see page 177 – 184 / profils 50 x 5,5 mm voir page 177 – 184

Ersatzteile / spare parts / pièces de rechange:

	HW-Falzmesser TC rebating knife dérayeur HW	Messerhalter blade holder porte-lames	Spannkeil wedge coin de serrage	Gewindestift threaded pin goujon fileté	HW-Vorschneider TC spurs araseur HW	Senkschraube allen screw vis à tête fraisée	Sechskant-Stiftschlüssel allen wrench clé mâle normale
Art.-Nr./item no./num. art.	09.550	4.09.0078.00.10	09.0088	DIN 915-45H-8X20	09.475	DIN 963-8.8-5X8	DIN 911-ST-4
Abmessung/dimensions/dimensions	50 x 12 x 1,5 mm	48 x 5,3 x 13 mm	48 x 15 x 16 mm	M 8 x 20	14 x 14 x 2 mm	M 5 x 8	SW 4

Universal-Profilmesserkopf-Sätze komplett

Universal profile cutterhead set complete

Porte-outil mouler universel en coffret complet

Anwendung: Zum Fälzen und universellen Profilieren in der Schnitthöhe 50 mm von Massivholz.

Ausführung: Bestehend aus Holzkassette, gefüllt mit einem Profilmesserkopf mit Falzmesser bestückt sowie jeweils paarweise Profilmesser mit oder ohne Abweiser entsprechend der jeweiligen Artikel Beschreibung.

Application: For rebating and universal mouldings with cutting height 50 mm in solid wood.

Design: Wooden box equipped with one profile cutter head including rebating knives and pairs of profiled knives with or without chip limiters according to the respective description of the article/set.

Emploi: Pour les travaux courants de calibrage et de moulage en hauteur 50 mm dans le bois massif.

Construction: Composition du coffret bois : un porte-outils mouler universel avec couteaux à feullurer avec/ou sans contre-lames profilés selon la description de l'article.

Ausführung MAN mit 6 Profilen / MAN version with 6 profiles /
version MAN avec 6 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.50.06P/Alu	03.100.050.030.A	Alu/light alloy alliage léger	6	201 – 206	
20.HK.03.50.06P/Stahl	03.100.050.030.S	Stahl/steel/acier	6	201 – 206	



Ausführung MAN mit 12 Profilen / MAN version with 12 profiles /
version MAN avec 12 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.50.12P/Alu	03.100.050.030.A	Alu/light alloy alliage léger	12	201 – 212	
20.HK.03.50.12P/Stahl	03.100.050.030.S	Stahl/steel/acier	12	201 – 212	



Ausführung MAN mit 24 Profilen / MAN version with 24 profiles /
version MAN avec 24 profils

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.03.50.24P/Alu	03.100.050.030.A	Alu/light alloy alliage léger	24	201 – 224	
20.HK.03.50.24P/Stahl	03.100.050.030.S	Stahl/steel/acier	24	201 – 224	



Profile 50 x 5,5 mm siehe Seite 177 – 184 / profiles 50 x 5,5 mm see page 177 – 184 / profils 50 x 5,5 mm voir page 177 – 184

Ausführung MEC / MEC version / version MEC

Artikel-Nummer item no./num. art.	Werkzeug tool/outil	Grundkörper tool body corps de base	Anzahl Profile number of profiles quantité de profils	Profil-Nr. profile numbers num. des profils	
20.HK.04.50.06P/Alu	04.100.050.030.A	Alu/light alloy alliage léger	6	201 – 206	
20.HK.04.50.06P/Stahl	04.100.050.030.S	Stahl/steel/acier	6	201 – 206	
20.HK.04.50.12P/Alu	04.100.050.030.A	Alu/light alloy alliage léger	12	201 – 212	
20.HK.04.50.12P/Stahl	04.100.050.030.S	Stahl/steel/acier	12	201 – 212	
20.HK.04.50.24P/Alu	04.100.050.030.A	Alu/light alloy alliage léger	24	201 – 224	
20.HK.04.50.24P/Stahl	04.100.050.030.S	Stahl/steel/acier	24	201 – 224	



Leere Holzkassetten / empty wooden box / coffret bois vide

Artikel-Nummer item no./num. art.	Max. Anzahl Profile MEC max. number of profiles MEC quantité max. profils MEC	Max. Anzahl Profile MAN max. number of profiles MAN quantité max. profils MAN		
09.HK.06.50.5.5	6	3		
09.HK.12.50.5.5	12	6		
09.HK.24.50.5.5	24	12		
09.HK.48.50.5.5	48	24		

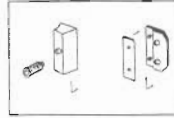


RANDO
TECHNIC

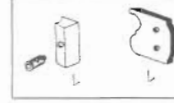
FREESMESHOUDERS:

- B461531 Freeskop 100x50x30 Z2 V2
- B461534 Freeskop 100x50x40 Z2 V2
- B461553 Freeskop 125x50x30 Z2 V2
- B461554 Freeskop 125x50x40 Z2 V2
- B461531b Freeskop 100x50x30 Z2 V2 (STAAL)

Standaard uitvoering



Profielmes montage



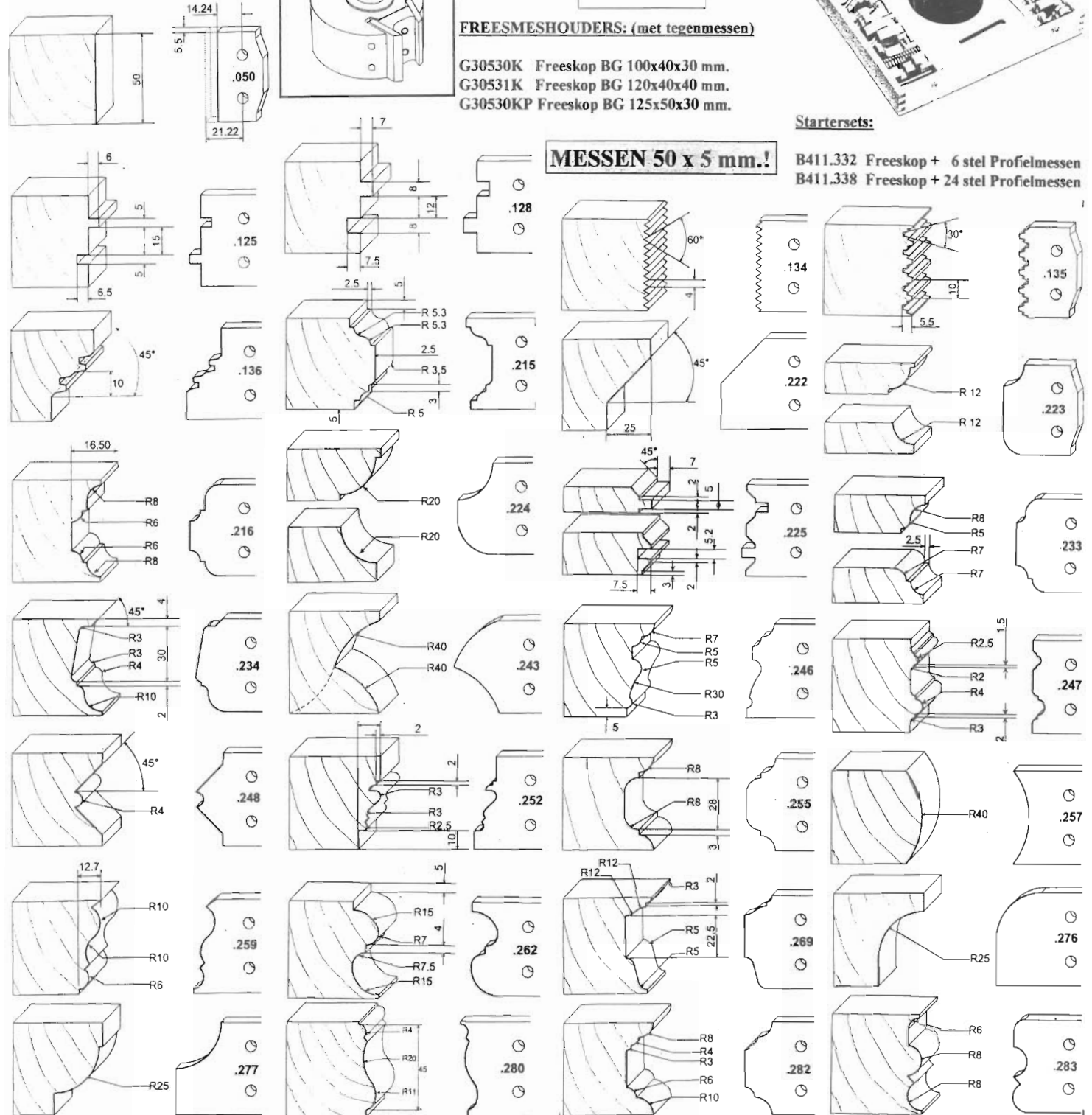
FREESMESHOUDERS: (met tegenmessen)

- G30530K Freeskop BG 100x40x30 mm.
- G30531K Freeskop BG 120x40x40 mm.
- G30530KP Freeskop BG 125x50x30 mm.

Startersets:

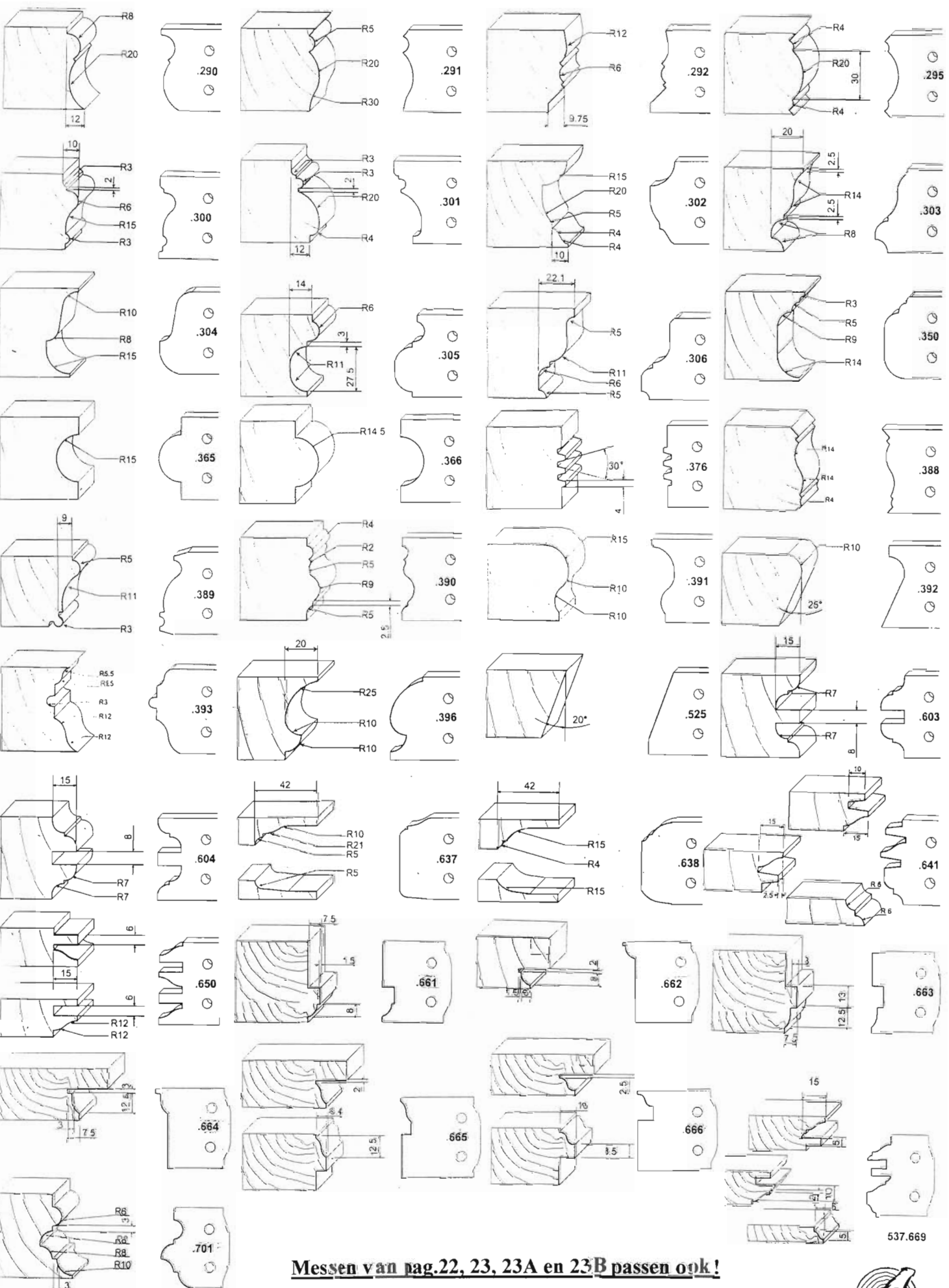
- B411.332 Freeskop + 6 stel Profielmessen
- B411.338 Freeskop + 24 stel Profielmessen

MESSEN 50 x 5 mm.!

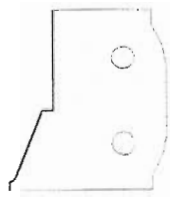
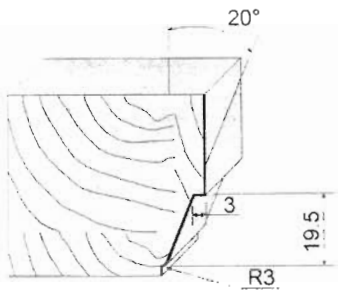


Technical drawings of 50 x 5 mm profile mills, showing various profiles and dimensions. The drawings are numbered from .128 to .283. Dimensions and radii are indicated for various models.

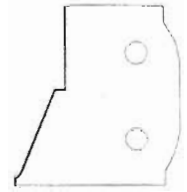
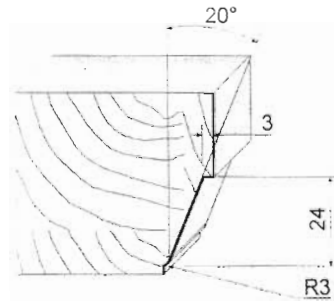
- .128
- .125
- .136
- .135
- .215
- .222
- .223
- .216
- .224
- .233
- .234
- .243
- .246
- .247
- .248
- .252
- .255
- .257
- .259
- .262
- .269
- .276
- .277
- .280
- .282
- .283



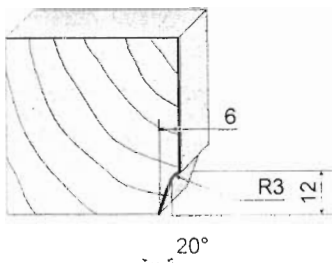
Messen van pag.22, 23, 23A en 23B passen ook!



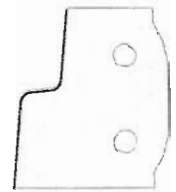
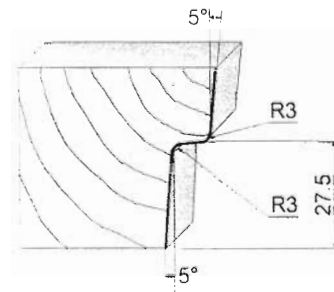
537.702



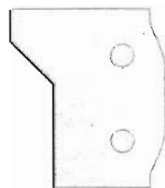
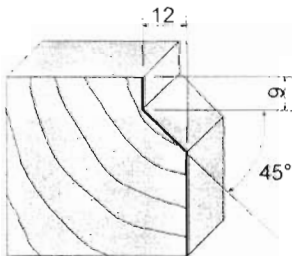
537.703



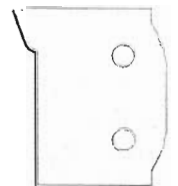
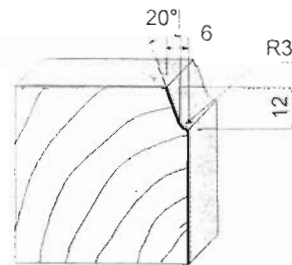
537.704



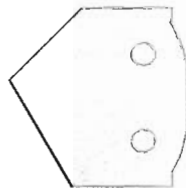
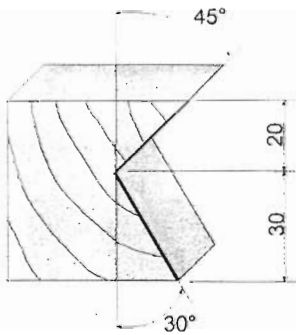
537.705



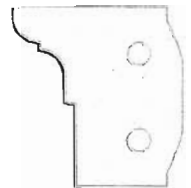
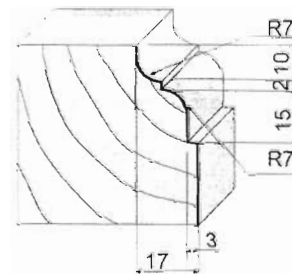
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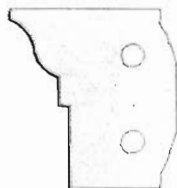
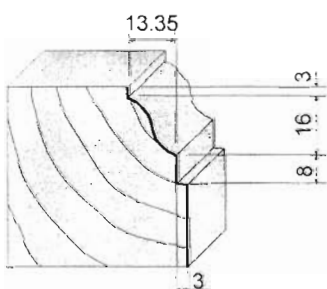
537.707



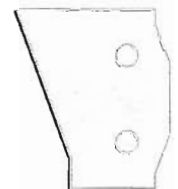
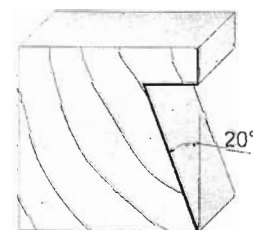
537.711



537.712



537.714



537.725